

Test weights

Weights yesterday and today

Weights have always been used to carry out weighing procedures. This original purpose has almost disappeared. Today, weights are used almost exclusively for adjusting and testing = calibration of electronic balances. We therefore call them "test weights" as this is their purpose of use.

Adjustment or calibration?

► **Adjusting** a balance means that you are intervening in the weighing system, to make sure that the display is set to show the correct nominal value. With ► **calibration** on the other hand, there is no intervention, you are testing whether the display is correct and documenting any deviation.

Testing, the right way!

The internationally valid OIML norm R111:2004 classifies test weights hierarchically in accuracy classes, where E1 is the most accurate and M3 is the least accurate weight class. With KERN you get the whole test weight range in all OIML accuracy classes E1, E2, F1, F2, M1, M2, M3.

As the test weight only becomes an ► **ISO 9000ff**-compliant test instrument when its accuracy has been proven, we offer the appropriate ► **DAkKS-calibration certificate** or verification certificate (in connection with a box) for all KERN test weights. For further details, see the calibration service section on page 202.

KERN offers you the appropriate test weight package for your balance, consisting of the test weight, box and DAkKS-calibration certificate, as proof of its accuracy. The best prerequisite for a correct adjustment or checking of your scales.

► **See the glossary on page 215–217**

Test weights: classes of accuracy E, F, M and their general relation to the types of balances:

- E1 Test weights for customers who require a high degree of accuracy for the most demanding applications. For high-resolution balances with $d > 1,000,000$ Use recommended with DAkKS calibration certificate only.
- E2 Most accurate test weights for high resolution analytical balances of verification class I $\geq 100,000$ e
- F1 Test weights for analytical balances/precision balances for verification class I/II $\leq 100,000$ e
- F2 Test weights for precision balances of verification class II $\leq 30,000$ e
- M1 Test weights for industrial and commercial scales of verification class III $\leq 10,000$ e

The appropriate test weight for your new KERN balance can also be found directly in the accessories of the balance in our webshop.

KERN DAkKS delivery times & shipping type	Total weight ≤ 30 kg (gross weight, incl. packaging)	Total weight > 30 kg (gross weight, incl. packaging)
DAkKS standard service Class E2 – M3	 4 DAYS	 4 DAYS
DAkKS standard service Class E1, 1 mg – 500 mg and recalibration 1 g – 10 kg with a known volume	 10 DAYS	 10 DAYS
Class E1, ≥ 1 g, incl. volume determination (new weights)	 15 DAYS	 15 DAYS
Special weights, Newton weights, heavy duty weights, weight carriers, containers for individual weight sets etc.	on request	

Just lean back – we have just the right test weight for your measuring device

KERN offers you a large range of OIML test weights, which you can use at any time to quickly and reliably check your balance, force-measuring device, etc.. From milligram weights to tonne weights, from the classic OIML design to special weights which are specifically manufactured to your specifications, we can offer you just the right test weight, and naturally the weights have the relevant DAkkS calibration certificate or factory calibration certificate.

On the following pages you will see a selection of standard test weights for OIML error limit classes E1, E2, F1, F2, M1, M2, M3.

We will be happy to manufacture special (large) weights, weight containers, Newton weights or weights with special weight values for you on request. Our test weights product specialist will be happy to give you expert, comprehensive advice.

Note: In our webshop you can conveniently select test weights for your scale that have been calculated and matched to your accuracy requirements and intended use – with or without calibration. We will be happy to determine the minimum sample quantity according to USP Chapter <41> and recommend a KERN Safety Set especially designed for your scale.



Marking – never lose track again!

With the large variety of test equipment used then it is essential that they are identified accurately. We can help you with this and mark your test weights according to your ideas by etching or with impact numbers. Whether it's letters, numbers, your logo, barcodes or something else – it's your choice. Our product specialist "Test weights" will gladly help you with any questions about this service, prices, etc.

PREMIUM⁺ TEST WEIGHTS

Note: Our highly-accurate OIML test weights are also available as **PREMIUM⁺ test weights** for that extra level of safety. Thanks to the most modern manufacturing technology, these test weights can also be adjusted within the specified error limit classes (= tolerances).

I.e. this means that these **PREMIUM⁺ test weights** have a significantly longer service life, thanks this guaranteed positive tolerance. This is of particular benefit with intensive use of the test weights.

For all the details on this **PREMIUM⁺ service** please see www.kern-lab.com/premium+ or look at the weight you want in our online shop at www.kern-sohn.com





KERN SAFETY SETS

All the security you need!

“KERN Safety Sets” which have been specially developed, put together and contain the right test weights to test and monitor your balance. They each consist of a test weight for checking the sensitivity, i.e. the correct adjustment of your scale, and a small test weight for checking at the lower end of the weighing range, the so-called minimum sample weight. As an option, the “KERN Safety Set” has space for another test weight, for testing your balance at a weight which is relevant for you.

Useful accessories which have been selected to suit that particular “KERN Safety Set”, such as, for example, special gloves, tweezers, weight grips, brushes, etc. will assist you in handling your test weights properly. Stored in the practical protective case next to your balance, you can check and ensure the high precision of your balance at any time.

Just ask our test weight product specialist, he will be happy to recommend the right “KERN Safety Set” for your balance. You can also find the matching “KERN Safety Set” for each model on the Internet at www.kern-sohn.com



Our KERN weight cases at a glance:



It's your choice!

To protect your test weights we can offer you an appropriate weight case. If there are no legal or normative specifications, then you have the choice between plastic, aluminium protected or wood. The available weight cases are shown as a symbol in the test weight tables on the following pages. In this way you have all the materials, versions, sizes and prices at a glance, listed in a concise way.

It's so easy to order your suitable test weight

1. According to your safety requirements or the specifications of your QM system, you select the test weight with the appropriate weight value and the required tolerance (see page 179/180).
2. We offer many test weights in different designs, giving you complete freedom to decide which test weights you want to use for your application. It goes without saying that all our test weights comply with the OIML R111:2004 directive.
3. To protect your high-quality test equipment, we offer you cases in various designs. From low-priced plastic weight cases to aluminium protected weight cases to classic, high-quality wooden weight cases.
4. A DAkkS calibration certificate – the auditor's favourite! With this certificate you provide the standard-compliant proof of all important values of your test equipment and are on the safe side when operating and testing your measuring equipment.

Weight	Tol +/- mg	Individual weights, compact shape		Individual weights, knob shape		Plastic box		Aluminium protected box		Wooden box		DAkkS certificate	
		KERN	€	KERN	€	KERN	€	KERN	€	KERN	€	KERN	€
1 g	0,03	316-01	36,-	317-01	52,-	317-020-400	4,-	317-010-600	14,-	317-010-100	26,-	962-331	30,-
2 g	0,04	316-02	36,-	317-02	53,-	317-020-400	4,-	317-020-600	14,-	317-020-100	26,-	962-332	30,-
5 g	0,05	316-03	37,-	317-03	56,-	317-030-400	4,-	317-030-600	14,-	317-030-100	26,-	962-333	30,-
10 g	0,06	316-04	38,-	317-04	60,-	317-040-400	4,-	317-040-600	14,-				30,-
20 g	0,08	316-05	43,-	317-05	68,-	317-050-400	4,-						
		316-06	46,-	317-06	73,-								

Weight	Knob shape in plastic case		Knob shape in aluminium protected case		Knob shape in wooden case		DAkkS certificate	
	KERN	€	KERN	€	KERN	€	KERN	€
1 mg - 500 mg	338-22	143,-	338-226	183,-			962-450	110,-
1 mg - 50 g	333-024	345,-	333-026	365,-	333-02	370,-	962-401	184,-
1 mg - 100 g	333-034	385,-	333-036	400,-	333-03	405,-	962-402	196,-
1 mg - 200 g	333-044	450,-	333-046	465,-	333-04	470,-	962-403	220,-
1 mg - 500 g	333-054	510,-	333-056	530,-	333-05	540,-	962-404	230,-
1 mg - 1 kg	333-064	630,-	333-066	650,-	333-06	660,-	962-405	240,-
1 mg - 2 kg	333-074	890,-	333-076					

Selection of the appropriate test weight for your balance

A balance can never be more accurate than the test weight that is used to adjust it, it all depends on its tolerance. **The accuracy of the test weight should correspond to the readout [d] of the balance, or rather be better.**

Nominal weight value is shown in adjust mode "CAL" in the balance display. Given a choice, the heaviest weight is the most suitable for accurate measurement.

Once accuracy and nominal weight value are specified, the suitable test weight is selected according to the tolerances "Tol" of the individual accuracy classes E2 – M3, see column "Tol ± mg" at the respective weight and table at page 180.

Example:

Balance with weighing range [Max] 2000 g = 2 kg
and readout [d] = 0,01 g = 10 mg

- The accuracy of the required test weight is determined by readout [d]: max. tolerance ± 10 mg.
- Displayed weight size on "CAL" mode: 1000 g or 2000 g. The required test weight has a 2 kg weight size.
- Suitable test weights with ± 10 mg tolerance and 2 kg weight size, can be found in accuracy class F1. KERN-No 326-12, see page 186.

Exception, analytical balances (readout [d] ≤ 0,1 mg):

E1 test weights are recommended. Depending on the safety requirements, E2 test weights with a DAkkS calibration certificate will also be sufficient.

From finely turned to polished stainless steel – the right test weight for every situation



Test weight →	Knob shape with lifting knob, polished stainless steel	Compact shape with carrying grip, polished stainless steel	Knob shape with lifting knob, polished stainless steel	ECO shape, polished stainless steel	Knob shape with lifting knob, finely turned stainless steel
Features ↓					
Conforms to OIML:R111	yes	yes	yes	yes	yes
Available classes	E1, E2	E2	F1	F1	F2, M1
Upper surface	polished	polished	polished	polished	finely turned
Material	Stainless steel	Stainless steel	Stainless steel	Stainless steel	Stainless steel
Adjusting cavity	no	no	yes	yes, from 50 g, readjustment can only be carried out by KERN	yes, from 20 g
Marking (Milligram weights, generally none)	no	none	Nominal value, etched	Nominal value, etched	F2: Class + nominal value, etched; M1: Class + nominal value, adopted
Verification possible	yes (E2)	yes	yes	no	yes (M1)
Checking equipment for verification purposes	approved (E2)	approved	approved	approved	approved (M1)
Ideal as checking equipment in QM systems (e.g. ISO 9000 ff)	yes	yes	yes	yes	yes
Benefits	<ul style="list-style-type: none"> • High-quality test weight for analytical and precision balances • Highly-refined surface • Ideal shape of the top for good grip 	<ul style="list-style-type: none"> • Affordable test weight for analytical and precision balances • Highly refined surface 	<ul style="list-style-type: none"> • Ideal, high-quality test weight for precision balances • No visible adjustment chamber • High long-term stability • Ideal shape of the top for good grip 	<ul style="list-style-type: none"> • Affordable test weight for analytical and precision balances • Highly refined surface • Optimum shape of the top for good grip 	<ul style="list-style-type: none"> • Ideal test weight for commercial and industrial scales • Ideal shape of the top for good grip

Composition table, valid for all KERN test weight sets from 1 mg

Individual weights per set →	1	2	2	5	10	20	20	50	100	200	200	500	1	2	2	5	10	10	20	20	50	100	200	200	500	1	2	2	5	10	
Test weight set ↓	mg	mg	mg	mg	mg	mg	mg	mg	mg	mg	mg	mg	g	g	g	g	g	g	g	g	g	g	g	g	g	g	kg	kg	kg	kg	kg
1 mg-500 mg	Total weight												1,11 g																		
1 mg-50 g													111,11 g																		
1 mg-100 g													211,11 g																		
1 mg-200 g													611,11 g																		
1 mg-500 g													1.111,11 g																		
1 mg-1 kg													2.111,11 g																		
1 mg-2 kg													6.111,11 g																		
1 mg-5 kg													11.111,11 g																		
1 mg-10 kg													21.111,11 g																		

The key points from the OIML norm R111:2004

OIML (Organisation Internationale de Métrologie Légale) has established the exact metrological requirements for weights in verified applications in approx. 100 states all over the world. The OIML recommendation R111 (2004 Edition) for weights relates to sizes 1 mg - 5000 kg. Statements are made on the accuracy, materials, geometric shape, marking and storage of the weights.

Error limits for weights of classes E1 to M3

The error limit classes are in fixed hierarchical levels in the proportion of 1:3, where E1 is the most accurate and M3 is the least accurate weight class. When testing weights with other weights, the correct test class is the next highest class.

Error limit classes (= tolerances)

The values given in the table below (tolerances $\pm \dots$ mg) are the respective permitted fabrication tolerances. They are to be equal to the ► **measuring uncertainty** of the weight, if no ► **DAkkS calibration certificate** is available.

Conventional mass

The problem is the air buoyancy, which makes the weight appear lighter. In order to avoid this "distortion" in daily use, all weights are adjusted to the unit specifications as given in R111, e.g. it is accepted that: material density of the weights is 8000 kg/m³, air density is 1.2 kg/m³ and measuring temperature is 20 °C.

KERN test weights: Unless otherwise specified, they conform to OIML R111:2004 in every detail.

► *See the glossary, page 215-217*

Nominal value ↓	OIML R111:2004 Maximum permissible errors for weights = permissible tolerances "Tol \pm mg"						
	E1	E2	F1	F2	M1	M2	M3
1 mg	$\pm 0,003$ mg	$\pm 0,006$ mg	$\pm 0,020$ mg	$\pm 0,06$ mg	$\pm 0,20$ mg	-	-
2 mg	$\pm 0,003$ mg	$\pm 0,006$ mg	$\pm 0,020$ mg	$\pm 0,06$ mg	$\pm 0,20$ mg	-	-
5 mg	$\pm 0,003$ mg	$\pm 0,006$ mg	$\pm 0,020$ mg	$\pm 0,06$ mg	$\pm 0,20$ mg	-	-
10 mg	$\pm 0,003$ mg	$\pm 0,008$ mg	$\pm 0,025$ mg	$\pm 0,08$ mg	$\pm 0,25$ mg	-	-
20 mg	$\pm 0,003$ mg	$\pm 0,010$ mg	$\pm 0,03$ mg	$\pm 0,10$ mg	$\pm 0,3$ mg	-	-
50 mg	$\pm 0,004$ mg	$\pm 0,012$ mg	$\pm 0,04$ mg	$\pm 0,12$ mg	$\pm 0,4$ mg	-	-
100 mg	$\pm 0,005$ mg	$\pm 0,016$ mg	$\pm 0,05$ mg	$\pm 0,16$ mg	$\pm 0,5$ mg	$\pm 1,6$ mg	-
200 mg	$\pm 0,006$ mg	$\pm 0,020$ mg	$\pm 0,06$ mg	$\pm 0,20$ mg	$\pm 0,6$ mg	$\pm 2,0$ mg	-
500 mg	$\pm 0,008$ mg	$\pm 0,025$ mg	$\pm 0,08$ mg	$\pm 0,25$ mg	$\pm 0,8$ mg	$\pm 2,5$ mg	-
1 g	$\pm 0,010$ mg	$\pm 0,03$ mg	$\pm 0,10$ mg	$\pm 0,3$ mg	$\pm 1,0$ mg	$\pm 3,0$ mg	± 10 mg
2 g	$\pm 0,012$ mg	$\pm 0,04$ mg	$\pm 0,12$ mg	$\pm 0,4$ mg	$\pm 1,2$ mg	$\pm 4,0$ mg	± 12 mg
5 g	$\pm 0,016$ mg	$\pm 0,05$ mg	$\pm 0,16$ mg	$\pm 0,5$ mg	$\pm 1,6$ mg	$\pm 5,0$ mg	± 16 mg
10 g	$\pm 0,020$ mg	$\pm 0,06$ mg	$\pm 0,20$ mg	$\pm 0,6$ mg	$\pm 2,0$ mg	$\pm 6,0$ mg	± 20 mg
20 g	$\pm 0,025$ mg	$\pm 0,08$ mg	$\pm 0,25$ mg	$\pm 0,8$ mg	$\pm 2,5$ mg	$\pm 8,0$ mg	± 25 mg
50 g	$\pm 0,03$ mg	$\pm 0,10$ mg	$\pm 0,3$ mg	$\pm 1,0$ mg	$\pm 3,0$ mg	± 10 mg	± 30 mg
100 g	$\pm 0,05$ mg	$\pm 0,16$ mg	$\pm 0,5$ mg	$\pm 1,6$ mg	$\pm 5,0$ mg	± 16 mg	± 50 mg
200 g	$\pm 0,10$ mg	$\pm 0,3$ mg	$\pm 1,0$ mg	$\pm 3,0$ mg	± 10 mg	± 30 mg	± 100 mg
500 g	$\pm 0,25$ mg	$\pm 0,8$ mg	$\pm 2,5$ mg	$\pm 8,0$ mg	± 25 mg	± 80 mg	± 250 mg
1 kg	$\pm 0,5$ mg	$\pm 1,6$ mg	$\pm 5,0$ mg	± 16 mg	± 50 mg	± 160 mg	± 500 mg
2 kg	$\pm 1,0$ mg	$\pm 3,0$ mg	± 10 mg	± 30 mg	± 100 mg	± 300 mg	$\pm 1\ 000$ mg
5 kg	$\pm 2,5$ mg	$\pm 8,0$ mg	± 25 mg	± 80 mg	± 250 mg	± 800 mg	$\pm 2\ 500$ mg
10 kg	$\pm 5,0$ mg	± 16 mg	± 50 mg	± 160 mg	± 500 mg	$\pm 1\ 600$ mg	$\pm 5\ 000$ mg
20 kg	± 10 mg	± 30 mg	± 100 mg	± 300 mg	$\pm 1\ 000$ mg	$\pm 3\ 000$ mg	± 10 g
50 kg	± 25 mg	± 80 mg	± 250 mg	± 800 mg	$\pm 2\ 500$ mg	$\pm 8\ 000$ mg	± 25 g
100 kg	-	± 160 mg	± 500 mg	$\pm 1\ 600$ mg	$\pm 5\ 000$ mg	± 16 g	± 50 g
200 kg	-	± 300 mg	$\pm 1\ 000$ mg	$\pm 3\ 000$ mg	± 10 g	± 30 g	± 100 g
500 kg	-	± 800 mg	$\pm 2\ 500$ mg	$\pm 8\ 000$ mg	± 25 g	± 80 g	± 250 g
1 000 kg	-	$\pm 1\ 600$ mg	$\pm 5\ 000$ mg	± 16 g	± 50 g	± 160 g	± 500 g
2 000 kg	-	-	± 10 g	± 30 g	± 100 g	± 300 g	$\pm 1\ 000$ g
5 000 kg	-	-	± 25 g	± 80 g	± 250 g	± 800 g	$\pm 2\ 500$ g

Test weights and boxes

Class E1



Milligram weights, wire shape

Individual weights, knob shape

Wooden box, for milligram weights



Plastic box, lined,
for individual weights
 ≤ 50 g

Plastic box, lined,
for individual weights
 ≥ 100 g

Wooden box, lined,
for individual weights ≤ 500 g

Wooden box, lined,
for individual weights ≥ 1 kg



Milligram weight
set in plastic box
(308-42)

Milligram weight
set in aluminium
protected box,
lined (308-426)

Plastic case, lined,
for weight sets, compact shape/
knob shape

Aluminium protected case, lined,
for weight sets, knob shape

Wooden case, lined, for weight
sets, knob shape



Class E1 · Milligram weights, wire shape, stainless steel

Test weight material: stainless steel

Weight	Tol +/- mg	Milligram weight, wire shape	Plastic box	Aluminium protected box	Wooden box	DAkkS certificate
		KERN	KERN 	KERN 	KERN 	
1 mg	0,003	308-31	347-009-400	317-009-600	338-090-200	962-251
2 mg	0,003	308-32	347-009-400	317-009-600	338-090-200	962-252
5 mg	0,003	308-33	347-009-400	317-009-600	338-090-200	962-253
10 mg	0,003	308-34	347-009-400	317-009-600	338-090-200	962-254
20 mg	0,003	308-35	347-009-400	317-009-600	338-090-200	962-255
50 mg	0,004	308-36	347-009-400	317-009-600	338-090-200	962-256
100 mg	0,005	308-37	347-009-400	317-009-600	338-090-200	962-257
200 mg	0,006	308-38	347-009-400	317-009-600	338-090-200	962-258
500 mg	0,008	308-39	347-009-400	317-009-600	338-090-200	962-259

Class E1 · Individual weights, knob shape, stainless steel polished

Test weight material: stainless steel polished

Weight	Tol +/- mg	Individual weight, knob shape	Plastic box	Aluminium protected box	Wooden box	DAkkS certificate Initial calibration*	DAkkS certificate Recalibration
		KERN	KERN 	KERN 	KERN 	KERN	KERN
1 g	0,010	307-01	317-020-400	317-010-600	317-010-100	963-231	962-231 R
2 g	0,012	307-02	317-020-400	317-020-600	317-020-100	963-232	962-232 R
5 g	0,016	307-03	317-030-400	317-030-600	317-030-100	963-233	962-233 R
10 g	0,020	307-04	317-040-400	317-040-600	317-040-100	963-234	962-234 R
20 g	0,025	307-05	317-050-400	317-050-600	317-050-100	963-335	962-235 R
50 g	0,030	307-06	317-060-400	317-060-600	317-060-100	963-236	962-236 R
100 g	0,050	307-07	317-070-400	317-070-600	317-070-100	963-237	962-237 R
200 g	0,100	307-08	317-080-400	317-080-600	317-080-100	963-238	962-238 R
500 g	0,250	307-09	317-090-400	317-090-600	317-090-100	963-239	962-239 R
1 kg	0,500	307-11	317-110-400	317-110-600	317-110-100	963-241	962-241 R
2 kg	1,000	307-12	317-120-400	317-120-600	317-120-100	963-242	962-242 R
5 kg	2,500	307-13	317-130-400	317-130-600	317-130-100	963-243	962-243 R
10 kg	5,000	307-14	317-140-400	317-140-600	317-140-100	963-244	962-244 R
20 kg	10,000	307-15	-	317-150-600	317-150-100	963-245	962-245 R
50 kg	25,000	307-16	-	317-160-600	317-160-100	963-246	962-246 R

* For E1 weights > 1g at the point of initial calibration, a volume determination will be carried out in accordance with OIML:R111. When recalibrating, this is not required.

Class E1 · Weight sets, knob shape, stainless steel polished

Test weight material: stainless steel polished

Weight set	Knob shape in plastic case	Knob shape in alu- minium protected case	Knob shape in wooden case	DAkkS certificate Initial calibration*	DAkkS certificate Recalibration
	KERN 	KERN 	KERN 	KERN	KERN
1 mg - 500 mg	308-42	308-426		962-250	962-250 R
1 mg - 50 g	303-024	303-026	303-02	963-201	962-201 R
1 mg - 100 g	303-034	303-036	303-03	963-202	962-202 R
1 mg - 200 g	303-044	303-046	303-04	963-203	962-203 R
1 mg - 500 g	303-054	303-056	303-05	963-204	962-204 R
1 mg - 1 kg	303-064	303-066	303-06	963-205	962-205 R
1 mg - 2 kg	303-074	303-076	303-07	963-206	962-206 R
1 mg - 5 kg	303-084	303-086	303-08	963-207	962-207 R
1 mg - 10 kg	-	303-096	303-09	963-208	962-208 R
1 g - 50 g	304-024	304-026	304-02	963-215	962-215 R
1 g - 100 g	304-034	304-036	304-03	963-216	962-216 R
1 g - 200 g	304-044	304-046	304-04	963-217	962-217 R
1 g - 500 g	304-054	304-056	304-05	963-218	962-218 R
1 g - 1 kg	304-064	304-066	304-06	963-219	962-219 R
1 g - 2 kg	304-074	304-076	304-07	963-220	962-220 R
1 g - 5 kg	304-084	304-086	304-08	963-221	962-221 R
1 g - 10 kg	-	304-096	304-09	963-222	962-222 R

Test weights and boxes

Class E2



Milligram weights, flat polygonal sheet



Individual weights, compact shape



Individual weights, knob shape



Plastic box, lined, for individual weights ≤ 50 g



Plastic box, lined, for individual weights ≥ 100 g



Aluminium protected box, lined, for individual weights



Wooden box, lined, for individual weights ≤ 500 g



Wooden box, lined, for individual weights ≥ 1 kg



Milligram weight set in plastic box (318-22)



Milligram weight set in aluminium protected box, lined (318-226)



Plastic case, lined, for weight sets, compact shape/ knob shape



Aluminium protected case, lined, for weight sets, compact shape/ knob shape



Wooden case, lined, for weight sets, compact shape/ knob shape

Class E2 · Milligram weights, flat polygonal sheet, stainless steel

Test weight material: stainless steel

Weight	Tol +/- mg	Milligram weight, flat polygonal sheet	Plastic box	Aluminium protected box	Wooden box	DAkkS certificate
		KERN	KERN 	KERN 	KERN 	
1 mg	0,006	318-01	347-009-400	317-009-600	338-090-200	962-351
2 mg	0,006	318-02	347-009-400	317-009-600	338-090-200	962-352
5 mg	0,006	318-03	347-009-400	317-009-600	338-090-200	962-353
10 mg	0,008	318-04	347-009-400	317-009-600	338-090-200	962-354
20 mg	0,010	318-05	347-009-400	317-009-600	338-090-200	962-355
50 mg	0,012	318-06	347-009-400	317-009-600	338-090-200	962-356
100 mg	0,016	318-07	347-009-400	317-009-600	338-090-200	962-357
200 mg	0,020	318-08	347-009-400	317-009-600	338-090-200	962-358
500 mg	0,025	318-09	347-009-400	317-009-600	338-090-200	962-359

Class E2 · Individual weights, compact shape or knob shape, polished stainless steel

Test weight material: stainless steel polished

Weight	Tol +/- mg	Individual weights, compact shape	Individual weights, knob shape	Plastic box	Aluminium protected box	Wooden box	DAkkS certificate
		KERN	KERN	KERN 	KERN 	KERN 	
1 g	0,03	316-01	317-01	317-020-400	317-010-600	317-010-100	962-331
2 g	0,04	316-02	317-02	317-020-400	317-020-600	317-020-100	962-332
5 g	0,05	316-03	317-03	317-030-400	317-030-600	317-030-100	962-333
10 g	0,06	316-04	317-04	317-040-400	317-040-600	317-040-100	962-334
20 g	0,08	316-05	317-05	317-050-400	317-050-600	317-050-100	962-335
50 g	0,10	316-06	317-06	317-060-400	317-060-600	317-060-100	962-336
100 g	0,16	316-07	317-07	317-070-400	317-070-600	317-070-100	962-337
200 g	0,30	316-08	317-08	317-080-400	317-080-600	317-080-100	962-338
500 g	0,80	316-09	317-09	317-090-400	317-090-600	317-090-100	962-339
1 kg	1,60	316-11	317-11	317-110-400	317-110-600	317-110-100	962-341
2 kg	3,00	316-12	317-12	317-120-400	317-120-600	317-120-100	962-342
5 kg	8,00	316-13	317-13	317-130-400	317-130-600	317-130-100	962-343
10 kg	16,00	316-14	317-14	317-140-400	317-140-600	317-140-100	962-344
20 kg	30,00	-	317-15	-	317-150-600	317-150-100	962-345
50 kg	80,00	-	317-16	-	317-160-600	317-160-100	962-346

Class E2 · Weight sets, compact shape or knob shape, polished stainless steel

Test weight material: Milligramm weights stainless steel, individual weights: polished stainless steel.

Weight sets	Compact shape in plastic case	Knob shape in plastic case	Knob shape in aluminium protected case	Knob shape in wooden case	DAkkS certificate
	KERN 	KERN 	KERN 	KERN 	
1 mg - 500 mg	318-22	-	318-226		962-350
1 mg - 50 g	-	313-024	313-026	313-02	962-301
1 mg - 100 g	-	313-034	313-036	313-03	962-302
1 mg - 200 g	-	313-044	313-046	313-04	962-303
1 mg - 500 g	-	313-054	313-056	313-05	962-304
1 mg - 1 kg	-	313-064	313-066	313-06	962-305
1 mg - 2 kg	-	313-074	313-076	313-07	962-306
1 mg - 5 kg	-	313-084	313-086	313-08	962-307
1 mg - 10 kg	-	-	313-096	313-09	962-308
1 g - 50 g	312-024	314-024	314-026	314-02	962-315
1 g - 100 g	312-034	314-034	314-036	314-03	962-316
1 g - 200 g	312-044	314-044	314-046	314-04	962-317
1 g - 500 g	312-054	314-054	314-056	314-05	962-318
1 g - 1 kg	312-064	314-064	314-066	314-06	962-319
1 g - 2 kg	312-074	314-074	314-076	314-07	962-320
1 g - 5 kg	312-084	314-084	314-086	314-08	962-321
1 g - 10 kg	-	-	314-096	314-09	962-322

Note

Our highly-accurate OIML test weights are also available as **Premium⁺ weights** for that extra level of safety. See all details page 176 or on www.kern-lab.com/premium+

Test weights and boxes

Class F1



Milligram weights,
flat polygonal sheet



Individual weights/
Weight sets,
ECO shape



Individual weights/
Weight sets,
knob shape



Test weights (10 - 50 kg),
polished stainless steel,
KERN 327-141 ff, optional:
Wooden box



Block weight,
polished stainless steel



Plastic box,
lined, for
individual
weights
≤ 200 g



Plastic box,
lined, for
individual
weights
≥ 500 g



Aluminium protected box, lined,
for individual weights



Wooden box, lined,
for individual weights ≤ 500 g



Wooden box, lined,
for individual weights ≥ 1 kg



Milligram weight
set in plastic box
(328-22)



Milligram weight
set in aluminium
protected box,
lined (328-226)



Plastic case, lined
for weight sets, ECO shape/
knob shape



Aluminium protected case, lined,
for weight sets ECO shape/
knob shape



Wooden case, lined,
for weight sets ECO shape/
knob shape

Test weights class F1

Class F1 · Milligram weights, flat polygonal sheet, stainless steel

Test weight material: stainless steel

Weight	Tol +/- mg	Milligram weight, flat polygonal sheet	Plastic box	Aluminium protected box	Wooden box	DAkkS certificate
		KERN	KERN 	KERN 	KERN 	KERN
1 mg	0,020	328-01	347-009-400	317-009-600	338-090-200	962-451
2 mg	0,020	328-02	347-009-400	317-009-600	338-090-200	962-452
5 mg	0,020	328-03	347-009-400	317-009-600	338-090-200	962-453
10 mg	0,025	328-04	347-009-400	317-009-600	338-090-200	962-454
20 mg	0,03	328-05	347-009-400	317-009-600	338-090-200	962-455
50 mg	0,04	328-06	347-009-400	317-009-600	338-090-200	962-456
100 mg	0,05	328-07	347-009-400	317-009-600	338-090-200	962-457
200 mg	0,06	328-08	347-009-400	317-009-600	338-090-200	962-458
500 mg	0,08	328-09	347-009-400	317-009-600	338-090-200	962-459

Class F1 · Individual weights, ECO shape or knob shape, polished stainless steel

Test weight material: stainless steel polished

Weight	Tol +/- mg	Individual weight, ECO shape	Individual weight, knob shape	Plastic box	Aluminium protected box	Wooden box	DAkkS certificate
		KERN	KERN	KERN 	KERN 	KERN 	KERN
1 g	0,10	326-01	327-01	347-030-400	317-010-600	317-010-100	962-431
2 g	0,12	326-02	327-02	347-030-400	317-020-600	317-020-100	962-432
5 g	0,16	326-03	327-03	347-030-400	317-030-600	317-030-100	962-433
10 g	0,20	326-04	327-04	347-050-400	317-040-600	317-040-100	962-434
20 g	0,25	326-05	327-05	347-050-400	317-050-600	317-050-100	962-435
50 g	0,30	326-06	327-06	347-070-400	317-060-600	317-060-100	962-436
100 g	0,50	326-07	327-07	347-070-400	317-070-600	317-070-100	962-437
200 g	1,00	326-08	327-08	347-080-400	317-080-600	317-080-100	962-438
500 g	2,50	326-09	327-09	347-090-400	317-090-600	317-090-100	962-439
1 kg	5,00	326-11	327-11	347-110-400	317-110-600	317-110-100	962-441
2 kg	10	326-12	327-12	347-120-400	317-120-600	317-120-100	962-442
5 kg	25	326-13	327-13	347-130-400	317-130-600	317-130-100	962-443
10 kg	50	326-14	327-14	347-140-400	317-140-600	317-140-100	962-444
20 kg	100	-	327-15	-	317-150-600	317-150-100	962-445
50 kg	250	-	327-16	-	317-160-600	317-160-100	962-446

Class F1 · Block weights, stainless steel polished

Block weight material: stainless steel polished

Weight	Tol +/- mg	Block weight, stainless steel	Aluminium protected case	DAkkS certificate
		KERN	KERN 	KERN
5 kg	25	326-36	346-060-600	962-443
10 kg	50	326-37	346-070-600	962-444
20 kg	100	326-38	346-080-600	962-445
50 kg	250	326-39	346-090-600	962-446

Class F1 · Test weights, stainless steel polished, stackable

Test weight material: stainless steel polished

Weight	Tol +/- mg	Test weight, stainless steel	Wooden case	DAkkS certificate
		KERN	KERN 	KERN
10 kg	50	327-141	337-141-100	962-444
20 kg	100	327-151	337-151-100	962-445
50 kg	250	327-161	337-161-100	962-446

Class F1 · Weight sets, ECO shape, polished stainless steel

Test weight material: Milligramm weights stainless steel, Individual weights: polished stainless steel

Weight sets	ECO shape in plastic case 	ECO shape in aluminium protected case 	ECO shape in wooden case 	DAkkS certificate
	KERN	KERN	KERN	KERN
1 mg - 500 mg	328-22	328-226		962-450
1 mg - 50 g	325-024	325-026	325-022	962-401
1 mg - 100 g	325-034	325-036	325-032	962-402
1 mg - 200 g	325-044	325-046	325-042	962-403
1 mg - 500 g	325-054	325-056	325-052	962-404
1 mg - 1 kg	325-064	325-066	325-062	962-405
1 mg - 2 kg	325-074	325-076	325-072	962-406
1 mg - 5 kg	325-084	325-086	325-082	962-407
1 mg - 10 kg	-	325-096	325-092	962-408
1 g - 50 g	326-024	326-026	326-022	962-415
1 g - 100 g	326-034	326-036	326-032	962-416
1 g - 200 g	326-044	326-046	326-042	962-417
1 g - 500 g	326-054	326-056	326-052	962-418
1 g - 1 kg	326-064	326-066	326-062	962-419
1 g - 2 kg	326-074	326-076	326-072	962-420
1 g - 5 kg	326-084	326-086	326-082	962-421
1 g - 10 kg	-	326-096	326-092	962-422

Class F1 · Weight sets, knob shape, polished stainless steel

Test weight material: Milligramm weights stainless steel, Individual weights: polished stainless steel

Weight sets	Knob shape in plastic case 	Knob shape in aluminium protected case 	Knob shape in wooden case 	DAkkS certificate
	KERN	KERN	KERN	KERN
1 mg - 500 mg	328-22	328-226		962-450
1 mg - 50 g	323-024	323-026	323-02	962-401
1 mg - 100 g	323-034	323-036	323-03	962-402
1 mg - 200 g	323-044	323-046	323-04	962-403
1 mg - 500 g	323-054	323-056	323-05	962-404
1 mg - 1 kg	323-064	323-066	323-06	962-405
1 mg - 2 kg	323-074	323-076	323-07	962-406
1 mg - 5 kg	323-084	323-086	323-08	962-407
1 mg - 10 kg	-	323-096	323-09	962-408
1 g - 50 g	324-024	324-026	324-02	962-415
1 g - 100 g	324-034	324-036	324-03	962-416
1 g - 200 g	324-044	324-046	324-04	962-417
1 g - 500 g	324-054	325-092	324-05	962-418
1 g - 1 kg	324-064	324-066	324-06	962-419
1 g - 2 kg	324-074	324-076	324-07	962-420
1 g - 5 kg	324-084	324-086	324-08	962-421
1 g - 10 kg	-	324-096	324-09	962-422

Test weights and boxes

Class F2



Milligram weights, flat polygonal sheet



Individual weights/Weight sets, knob shape



Block weight, stainless steel



Test weights (10 – 50 kg), finely turned stainless steel KERN 337-141 ff, optional: Wooden box



Plastic box, lined, for individual weights ≤ 200 g

Plastic box, lined, for individual weights ≥ 500 g



Aluminium protected box, lined, for individual weights



Wooden box, not lined for individual weights ≤ 500 g



Wooden box, not lined, for individual weights ≥ 1 kg



Milligram weight set in plastic box (338-22)



Milligram weight set in aluminium protected box, lined (338-226)



Plastic case, lined, for weight sets, knob shape



Aluminium protected case, lined, for weight sets, knob shape



Wooden case, for weight sets, knob shape

Test weights class F2

Class F2 · Milligram weights, flat polygonal sheet, stainless steel

Test weight material: stainless steel

Weight	Tol +/- mg	Milligram weight, flat polygonal sheet	Plastic box	Aluminium protected box	Wooden box	DAkkS certificate
		KERN	KERN 	KERN 	KERN 	
1 mg	0,06	338-01	347-009-400	317-009-600	338-090-200	962-451
2 mg	0,06	338-02	347-009-400	317-009-600	338-090-200	962-452
5 mg	0,06	338-03	347-009-400	317-009-600	338-090-200	962-453
10 mg	0,08	338-04	347-009-400	317-009-600	338-090-200	962-454
20 mg	0,10	338-05	347-009-400	317-009-600	338-090-200	962-455
50 mg	0,12	338-06	347-009-400	317-009-600	338-090-200	962-456
100 mg	0,16	338-07	347-009-400	317-009-600	338-090-200	962-457
200 mg	0,20	338-08	347-009-400	317-009-600	338-090-200	962-458
500 mg	0,25	338-09	347-009-400	317-009-600	338-090-200	962-459

Class F2 · Individual weights, knob shape, finely turned stainless steel

Test weight material: finely turned polished

Weight	Tol +/- mg	Individual weight, knob shape	Plastic box	Aluminium protected box	Wooden box	DAkkS certificate
		KERN	KERN 	KERN 	KERN 	
1 g	0,3	337-01	347-030-400	317-010-600	337-010-200	962-431
2 g	0,4	337-02	347-030-400	317-020-600	337-020-200	962-432
5 g	0,5	337-03	347-030-400	317-030-600	337-030-200	962-433
10 g	0,6	337-04	347-050-400	317-040-600	337-040-200	962-434
20 g	0,8	337-05	347-050-400	317-050-600	337-050-200	962-435
50 g	1,0	337-06	347-070-400	317-060-600	337-060-200	962-436
100 g	1,6	337-07	347-070-400	317-070-600	337-070-200	962-437
200 g	3,0	337-08	347-080-400	317-080-600	337-080-200	962-438
500 g	8,0	337-09	347-090-400	317-090-600	337-090-200	962-439
1 kg	16	337-11	347-110-400	317-110-600	337-110-200	962-441
2 kg	30	337-12	347-120-400	317-120-600	337-120-200	962-442
5 kg	80	337-13	347-130-400	317-130-600	337-130-200	962-443
10 kg	160	337-14	347-140-400	317-140-600	337-140-200	962-444
20 kg	300	337-15	-	317-150-600	337-150-200	962-445
50 kg	800	337-16	-	317-160-600	337-160-200	962-446

Class F2 · Test weights, finely turned stainless steel

Test weight material: finely turned stainless steel

Weight	Tol +/- mg	Test weight, stainless steel	Wooden box	DAkkS certificate
		KERN	KERN 	KERN
10 kg	160	337-141	337-141-200	962-444
20 kg	300	337-151	337-151-200	962-445
50 kg	800	337-161	337-161-200	962-446

Class F2 · Block weights, stainless steel glass bead blasted

Block weight material: stainless steel glass bead blasted

Weight	Tol +/- mg	Block weight, stainless steel	Aluminium protected case	DAkkS certificate
		KERN	KERN 	KERN
5 kg	80	336-36	346-060-600	962-443
10 kg	160	336-37	346-070-600	962-444
20 kg	300	336-38	346-080-600	962-445
50 kg	800	336-39	346-090-600	962-446

Class F2 · Weight sets, knob shape, finely turned stainless steel

Test weight material: Milligramm weights stainless steel, individual weights finely turned stainless steel.

Weight	Knob shape in plastic case 	Knob shape in aluminium protected case 	Knob shape in wooden case 	DAkkS certificate
1 mg - 500 mg	KERN 338-22	KERN 338-226	KERN	KERN 962-450
1 mg - 50 g	333-024	333-026	333-02	962-401
1 mg - 100 g	333-034	333-036	333-03	962-402
1 mg - 200 g	333-044	333-046	333-04	962-403
1 mg - 500 g	333-054	333-056	333-05	962-404
1 mg - 1 kg	333-064	333-066	333-06	962-405
1 mg - 2 kg	333-074	333-076	333-07	962-406
1 mg - 5 kg	333-084	333-086	333-08	962-407
1 mg - 10 kg	-	333-096	333-09	962-408
1 g - 50 g	334-024	334-026	334-02	962-415
1 g - 100 g	334-034	334-036	334-03	962-416
1 g - 200 g	334-044	334-046	334-04	962-417
1 g - 500 g	334-054	334-056	334-05	962-418
1 g - 1 kg	334-064	334-066	334-06	962-419
1 g - 2 kg	334-074	334-076	334-07	962-420
1 g - 5 kg	334-084	334-086	334-08	962-421
1 g - 10 kg	-	334-096	334-09	962-422

Test weights and boxes

Class M1



Milligram weights, flat polygonal sheet



Individual weights/weight sets, knob shape, finely turned stainless steel



Hook weights, finely turned stainless steel



Slotted weights, finely turned stainless steel



Plastic box, for individual weights ≤ 200 g, for hook weights and slotted weights ≤ 50 g



Plastic box, lined, for individual weights ≥ 500 g, for hook weights and slotted weights ≥ 100 g



Aluminium protected box, lined, for individual weights



Wooden box, not lined, for individual weights ≤ 500 g



Wooden box, not lined, for individual weights ≥ 1 kg



Milligram weight set in plastic box (348-22)



Milligram weight set in aluminium protected box, lined (348-226)



Plastic case, lined, for weight sets, knob shape, finely turned stainless steel



Aluminium protected case, lined, for weight sets, knob shape, finely turned stainless steel



Wooden case, for weight sets, knob shape, finely turned stainless steel



Test weights (10 – 50 kg), finely turned stainless steel KERN 347-141 ff, optional: Wooden box



Beam bars, for fixing slotted weights, aluminium or finely turned stainless steel

* | ** | *** see page 194



Block weights, lacquered cast iron/stainless steel glass bead blasted, optional: Aluminium protected case, lined



Test weights class M1

Class M1 · Milligram weights, flat polygonal sheet, stainless steel

Test weight material: stainless steel

Weight	Tol +/- mg	Milligram weight, flat polygonal sheet	Plastic box	Aluminium protected box	Wooden box	DAkkS certificate
		KERN	KERN 	KERN 	KERN 	KERN
1 mg	0,20	348-01	347-009-400	317-009-600	338-090-200	962-651
2 mg	0,20	348-02	347-009-400	317-009-600	338-090-200	962-652
5 mg	0,20	348-03	347-009-400	317-009-600	338-090-200	962-653
10 mg	0,25	348-04	347-009-400	317-009-600	338-090-200	962-654
20 mg	0,30	348-05	347-009-400	317-009-600	338-090-200	962-655
50 mg	0,40	348-06	347-009-400	317-009-600	338-090-200	962-656
100 mg	0,50	348-07	347-009-400	317-009-600	338-090-200	962-657
200 mg	0,60	348-08	347-009-400	317-009-600	338-090-200	962-658
500 mg	0,80	348-09	347-009-400	317-009-600	338-090-200	962-659

Class M1 · Individual weights, knob shape, stainless steel

Test weights material: stainless steel

Weight	Tol +/- mg	Individual weight, stainless steel	Plastic box	Aluminium protected box	Wooden box	DAkkS certificate
		KERN	KERN 	KERN 	KERN 	KERN
1 g	1,0	347-01	347-030-400	317-010-600	337-010-200	962-631
2 g	1,2	347-02	347-030-400	317-020-600	337-020-200	962-632
5 g	1,6	347-03	347-030-400	317-030-600	337-030-200	962-633
10 g	2,0	347-04	347-050-400	317-040-600	337-040-200	962-634
20 g	2,5	347-05	347-050-400	317-050-600	337-050-200	962-635
50 g	3,0	347-06	347-070-400	317-060-600	337-060-200	962-636
100 g	5,0	347-07	347-070-400	317-070-600	337-070-200	962-637
200 g	10	347-08	347-080-400	317-080-600	337-080-200	962-638
500 g	25	347-09	347-090-400	317-090-600	337-090-200	962-639
1 kg	50	347-11	347-110-400	317-110-600	337-110-200	962-641
2 kg	100	347-12	347-120-400	317-120-600	337-120-200	962-642
5 kg	250	347-13	347-130-400	317-130-600	337-130-200	962-643
10 kg	500	347-14	347-140-400	317-140-600	337-140-200	962-644

Class M1 · Block weights, lacquered cast iron or stainless steel glass bead blasted

Block weight material: cast iron or stainless steel, surface and edges refined

Weight	Tol +/- g	Block weight, cast iron	Block weight, stainless steel	Aluminium protected case	DAkkS certificate
		KERN	KERN	KERN 	KERN
5 kg	0,25	346-86	346-06	346-060-600	962-643
10 kg	0,50	346-87	346-07	346-070-600	962-644
20 kg	1,00	346-88	346-08	346-080-600	962-645
50 kg	2,50	346-89	346-09	346-090-600	962-646

Class M1 · ECO Block weights, lacquered cast iron

ECO Block weight material: cast iron, surface and edges machined

Weight	Tol +/- g	ECO Block weight, cast iron	Aluminium protected case	DAkkS certificate
		KERN	KERN 	KERN
5 kg	0,25	346-76	346-060-600	962-643
10 kg	0,50	346-77	346-070-600	962-644
20 kg	1,00	346-78	346-080-600	962-645
50 kg	2,50	346-79	346-090-600	962-646

Test weights class M1

Class M1 · Test weights, stainless steel, stackable

Test weight material: finely turned stainless steel

Weight	Tol +/- g	Test weight, stainless steel	Wooden box	DAkkS certificate
		KERN	KERN 	KERN
10 kg	0,5	347-141	337-141-200	962-644
20 kg	1,0	347-151	337-151-200	962-645
50 kg	2,5	347-161	337-161-200	962-646

Class M1 · Heavy duty weights, lacquered cast iron, stackable

Heavy duty weight material: cast iron

Designed to be lifted with forklift trucks or cranes, delivery time is approx. 6–8 weeks

Dimensions: see internet on www.kern-sohn.com

Weight	Tol +/- g	Heavy duty weight, cast iron	DAkkS certificate
		KERN	KERN
100 kg	5	346-81	962-691
200 kg	10	346-82	962-692
500 kg	25	346-83	962-693
1000 kg	50	346-84	962-694
2000 kg	100	346-85	962-695



Note

We also offer a large range of heavy-duty weights in other materials, for example, stainless steel and in other forms, for example, discs or individual weight containers, please ask for details.

Class M1 · Weight sets, knob shape, stainless steel

Test weight material: Milligramm weights stainless steel, individual weights stainless steel

Weight	Knob shape, finely turned stainless steel, in plastic case	Knob shape, finely turned stainless steel, in wooden case	Knob shape, finely turned stainless steel, in aluminium protected case	DAkkS certificate
	KERN 	KERN 	KERN 	KERN
1 mg - 500 mg	348-22	-	348-226	962-650
1 mg - 50 g	343-024	343-02	343-026	962-601
1 mg - 100 g	343-034	343-03	343-036	962-602
1 mg - 200 g	343-044	343-04	343-046	962-603
1 mg - 500 g	343-054	343-05	343-056	962-604
1 mg - 1 kg	343-064	343-06	343-066	962-605
1 mg - 2 kg	343-074	343-07	343-076	962-606
1 mg - 5 kg	343-084	343-08	343-086	962-607
1 mg - 10 kg	-	343-09	343-096	962-608
1 g - 50 g	344-024	344-02	344-026	962-615
1 g - 100 g	344-034	344-03	344-036	962-616
1 g - 200 g	344-044	344-04	344-046	962-617
1 g - 500 g	344-054	344-05	344-056	962-618
1 g - 1 kg	344-064	344-06	344-066	962-619
1 g - 2 kg	344-074	344-07	344-076	962-620
1 g - 5 kg	344-084	344-08	344-086	962-621
1 g - 10 kg	-	344-09	344-096	962-622

Class M1 · Hook weights, finely turned stainless steel

Hook weight material: finely turned stainless steel

Weight	Tol +/- mg	Hook weight, stainless steel	Plastic box, lined	DAkkS certificate
		KERN	KERN 	KERN
1 g	1,0	347-016	347-030-400	962-631
2 g	1,2	347-026	347-030-400	962-632
5 g	1,6	347-036	347-030-400	962-633
10 g	2,0	347-046	347-050-400	962-634
20 g	2,5	347-056	347-050-400	962-635
50 g	3,0	347-066	347-070-400	962-636
100 g	5,0	347-076	347-090-400	962-637
200 g	10,0	347-086	347-090-400	962-638
500 g	25,0	347-096	347-110-400	962-639
1 kg	50,0	347-116	347-120-400	962-641
2 kg	100,0	347-126	347-130-400	962-642
5 kg	250,0	347-136	347-140-400	962-643
10 kg	500,0	347-146	-	962-644

Class M1 · Slotted weights, finely turned stainless steel

Slotted weight material: finely turned stainless steel

Weight	Tol +/- mg	Slotted weight, stainless steel	Plastic box, lined	DAkkS certificate
		KERN	KERN 	KERN
1 g	1,0	347-015	347-030-400	962-631
2 g	1,2	347-025	347-030-400	962-632
5 g	1,6	347-035	347-030-400	962-633
10 g	2,0	347-045	347-030-400	962-634
20 g	2,5	347-055	347-080-400	962-635
50 g	3,0	347-065	347-080-400	962-636
100 g	5,0	347-075	347-090-400	962-637
200 g	10	347-085	347-090-400	962-638
500 g	25	347-095	347-110-400	962-639
1 kg	50	347-115	347-130-400	962-641
2 kg	100	347-125	347-130-400	962-642
5 kg	250	347-135	347-140-400	962-643
10 kg	500	347-145	347-140-400	962-644

Class M1 · Beam bars, for fixing slotted weights

Beam bars material: 10 g: aluminium, 100 g–1 kg: finely turned stainless steel

Own weight beam bar	Maximum total load ⁽¹⁾	Largest slotted weight possible	Material	Length	Beam bar	DAkkS certificate
					KERN	KERN
10 g	200 g	100 g	Aluminium	117,5	347-445-100*	962-634
100 g	2 kg	1 kg	Stainless steel	238	347-075-100**	962-637
500 g	20 kg	10 kg	Stainless steel	639	347-095-100***	962-639
1 kg	40 kg	10 kg	Stainless steel	1020	347-115-100***	962-641

⁽¹⁾ is exclusive of the own weight of the beam bar, e.g. the maximum possible total weight is calculated from “Maximum total load” + “own weight beam bar”;

* | ** | *** see page 191

Newton weights (N)

All hook and slotted weights as well as beam bars are available with N adjustment according to M1 tolerances
We need to know the location of use and postal code.

DAkkS calibration certificate for N weights: identical to DAkkS prices for individual weights M1

Test weights and boxes

Classes M2 · M3



Individual weights/Weight sets,
knob shape, stainless steel



Individual weights/Weight sets,
knob shape, lacquered cast iron



Block weights,
lacquered cast iron



Plastic box, lined,
for individual weights



Aluminium protected box,
lined, for individual weights



Wooden box, not lined, for
individual weights ≤ 500 g,
not appropriate for
cast iron weights



Wooden box, not lined, for
individual weights ≥ 1 kg,
not appropriate for
cast iron weights



Aluminium protected case,
lined, for block weights



Aluminium protected case, lined, for weight
sets knob shape, finely turned stainless steel,
not appropriate for cast iron weights



Wooden case, for weight sets, knob shape,
finely turned stainless steel



Wooden block, for weight sets, knob shape,
lacquered cast iron

Test weights classes M2

Class M2 · Individual weights, knob shape, finely turned stainless steel

Test weight material: finely turned stainless steel

Weight	Tol +/- mg	Individual weight, knob shape	Plastic box, lined	Aluminium protected box	Wooden box	DAkkS certificate
		KERN	KERN 	KERN 	KERN 	KERN
1 g	3	357-01	347-030-400	317-010-600	337-010-200	962-631
2 g	4	357-02	347-030-400	317-020-600	337-020-200	962-632
5 g	5	357-03	347-030-400	317-030-600	337-030-200	962-633
10 g	6	357-04	347-050-400	317-040-600	337-040-200	962-634
20 g	8	357-05	347-050-400	317-050-600	337-050-200	962-635
50 g	10	357-06	347-070-400	317-060-600	337-060-200	962-636
100 g	16	357-07	347-070-400	317-070-600	337-070-200	962-637
200 g	30	357-08	347-080-400	317-080-600	337-080-200	962-638
500 g	80	357-09	347-090-400	317-090-600	337-090-200	962-639
1 kg	160	357-11	347-110-400	317-110-600	337-110-200	962-641
2 kg	300	357-12	347-120-400	317-120-600	337-120-200	962-642
5 kg	800	357-13	347-130-400	317-130-600	337-130-200	962-643
10 kg	1600	357-14	347-140-400	317-140-600	337-140-200	962-644

Class M2 · Block weights, lacquered cast iron

Block weight material: cast iron, surface and edges refined

Weight	Tol +/- g	Block weight, cast iron	Aluminium protected box	DAkkS certificate
		KERN	KERN 	KERN
5 kg	0,8	356-86	346-060-600	962-643
10 kg	1,6	356-87	346-070-600	962-644
20 kg	3,0	356-88	346-080-600	962-645
50 kg	8,0	356-89	346-090-600	962-646

Class M2 · ECO Block weights, lacquered cast iron

ECO Block weight material: lacquered cast iron, surface and edges machined

Weight	Tol +/- g	ECO block weight, cast iron	Aluminium protected box	DAkkS certificate
		KERN	KERN 	KERN
5 kg	0,8	356-76	346-060-600	962-643
10 kg	1,6	356-77	346-070-600	962-644
20 kg	3,0	356-78	346-080-600	962-645
50 kg	8,0	356-79	346-090-600	962-646

Class M2 · Weight sets, knob shape, stainless steel

Test weight material: finely turned stainless steel

Weight	Knob shape, in aluminium protected case	Knob shape, in wooden case	DAkkS certificate
	KERN 	KERN 	
1 g - 50 g	354-026	354-02	962-615
1 g - 100 g	354-036	354-03	962-616
1 g - 200 g	354-046	354-04	962-617
1 g - 500 g	354-056	354-05	962-618
1 g - 1 kg	354-066	354-06	962-619
1 g - 2 kg	354-076	354-07	962-620
1 g - 5 kg	354-086	354-08	962-621
1 g - 10 kg	354-096	354-09	962-622

Test weights classes M3

Class M3 · Individual weights, knob shape, stainless steel

Test weight material: finely turned stainless steel

Weight	Tol +/- mg	Individual weight, knob shape	Plastic box, lined	Aluminium protected box	Wooden box	DAkkS certificate
		KERN	KERN 	KERN 	KERN 	
1 g	10	367-01	347-030-400	317-010-600	337-010-200	962-631
2 g	12	367-02	347-030-400	317-020-600	337-020-200	962-632
5 g	16	367-03	347-030-400	317-030-600	337-030-200	962-633
10 g	20	367-04	347-050-400	317-040-600	337-040-200	962-634
20 g	25	367-05	347-050-400	317-050-600	337-050-200	962-635
50 g	30	367-06	347-070-400	317-060-600	337-060-200	962-636
100 g	50	367-07	347-070-400	317-070-600	337-070-200	962-637
200 g	100	367-08	347-080-400	317-080-600	337-080-200	962-638
500 g	250	367-09	347-090-400	317-090-600	337-090-200	962-639
1 kg	500	367-11	347-110-400	317-110-600	337-110-200	962-641
2 kg	1000	367-12	347-120-400	317-120-600	337-120-200	962-642

Class M3 · Individual weights, knob and cylindrical shape, lacquered cast iron

Test weight material: cast iron

Weight	Tol +/- g	Individual weight, knob and cylindrical shape	DAkkS certificate
		KERN	
100 g*	0,05	366-91	962-637
200 g*	0,10	366-92	962-638
500 g**	0,25	366-93	962-639
1 kg**	0,50	366-94	962-641
2 kg**	1,0	366-95	962-642
5 kg**	2,5	366-96	962-643
10 kg**	5,0	366-97	962-644



Class M3 · Block weights, lacquered cast iron

Block weight material: cast iron, surface and edges refined

Weight	Tol +/- g	Block weight, cast iron	Aluminium protected box	DAkkS certificate
		KERN	KERN 	
5 kg	2,5	366-86	346-060-600	962-643
10 kg	5,0	366-87	346-070-600	962-644
20 kg	10	366-88	346-080-600	962-645
50 kg	25	366-89	346-090-600	962-646

Class M3 · ECO Block weights, lacquered cast iron

ECO Block weight material: lacquered cast iron, surface and edges machined

Weight	Tol +/- g	ECO block weight, cast iron	Aluminium protected box	DAkkS certificate
		KERN	KERN 	
5 kg	2,5	366-76	346-060-600	962-643
10 kg	5,0	366-77	346-070-600	962-644
20 kg	10	366-78	346-080-600	962-645
50 kg	25	366-79	346-090-600	962-646

Class M3 · Weight sets, knob and cylindrical shape, stainless steel and lacquered cast iron

Test weight material: ≤ 50 g stainless steel, ≥ 100 g cast iron

Weight	Knob and cylindrical shape, in wooden block	DAkkS certificate
	KERN	
1 g - 1 kg	362-96	962-619
1 g - 2 kg	362-97	962-620
1 g - 5 kg	362-98	962-621
1 g - 10 kg	362-99	962-622



Tweezers, weight grips, gloves, dusting brush



Tweezers				
to be able to safely grip small test weights				
For class	For weight	Length	Version	KERN
E1 - M3	1 mg - 200 g	105 mm	1 Stainless steel with silicone-coated tips	315-243
E1 - M3	500 g - 2 kg	250 mm	1 Stainless steel with silicone-coated tips	315-245
E1 - M3	≤ 5 g	130 mm	2 Stainless steel, curved, high-quality plastic tips	315-246
E1 - M3	≤ 5 g	136 mm	3 Stainless steel, straight, high quality plastic tips	315-247
E1 - M3	≤ 200 g	225 mm	4 Stainless steel, straight, high-quality plastic tips, with a special shape for gripping weights of various shapes and sizes	315-248
F2 - M3	1 mg - 200 g	100 mm	5 Stainless steel	335-240
E1 - M3	1 mg - 200 g	100 mm	6 Plastic	315-242

Weight grip plastic coated		
For class	for knob shaped weights	KERN
E1 - M3	2 kg	315-273
E1 - M3	5 kg	315-274
E1 - M3	10 kg	315-275
E1 - M3	20 kg	315-276



! not appropriate for cast iron weights



Gloves
cotton, 1 pair. Help to protect the test weights when being used daily, from grease from fingers, damp etc.

KERN
317-280



Gloves
leather/cotton, 1 pair. Help to protect the test weights when being used daily, from grease from fingers, damp etc. Ideal for test weights from 2 kg

KERN
317-290



Premium gloves
Nylon, 1 pair. Particularly elastic, one size fits all, with special fingertip coating to ensure a safe grip. Helps to protect the test weights in everyday use from grease from fingers, damp etc.

KERN
317-281



Dusting brush
to clean the weights

KERN
318-270



Bellows
for cleaning weights

KERN
318-271



Microfibre cloth
for cleaning weights

KERN
318-272

Boxes for individual weights



For weights ≤ 500 g, OIML class E1 – F1
For weights ≥ 1 kg, OIML class E1 – F1

Case material: Wood, lined, suitable for single weights, KERN-Nr. 307, 316, 317, 326, 327



For weights ≤ 500 g, OIML class F2 – M3
For weights ≥ 1 kg, OIML class F2 – M3

Case material: Wood, not lined, suitable for single weights, KERN-Nr. 337, 347, 357, 367
■ not suitable for cast iron weights



For test weights ≥ 10 kg, OIML class F1 – M1

Case material: Wood, lined/not lined, suitable for single weights, KERN-Nr. 327, 337, 347
■ not suitable for cast iron weights

Wooden box, lined

for single weights E1 – F1

For weights	KERN	
mg	338-090-200	
1 g	317-010-100	
2 g	317-020-100	
5 g	317-030-100	
10 g	317-040-100	
20 g	317-050-100	
50 g	317-060-100	
100 g	317-070-100	
200 g	317-080-100	
500 g	317-090-100	
1 kg	317-110-100	
2 kg	317-120-100	
5 kg	317-130-100	
10 kg	317-140-100	
20 kg	317-150-100	
50 kg	317-160-100	

Wooden box,

for single weights F2 – M3

For weights	KERN	
mg	338-090-200	
1 g	337-010-200	
2 g	337-020-200	
5 g	337-030-200	
10 g	337-040-200	
20 g	337-050-200	
50 g	337-060-200	
100 g	337-070-200	
200 g	337-080-200	
500 g	337-090-200	
1 kg	337-110-200	
2 kg	337-120-200	
5 kg	337-130-200	
10 kg	337-140-200	
20 kg	337-150-200	
50 kg	337-160-200	

Wooden box, not lined

for test weights F1 – M1

For weights	KERN	
10 kg	337-141-200	
20 kg	337-151-200	
50 kg	337-161-200	

Wooden box, lined

for test weights F1 – M1

For weights	KERN	
10 kg	337-141-100	
20 kg	337-151-100	
50 kg	337-161-100	



For weights ≤ 5 kg, OIML class E1 – M3

Case material: Aluminium protected, lined, suitable for single weights, KERN-Nr. 307, 316, 317, 326, 327, 337, 347, 357, 367

■ not suitable for cast iron weights

Aluminium protected box, lined

for individual weights, knob and compact shape, class E1 – M3

For weights	KERN	
Individual weight, mg	317-009-600	
1 g	317-010-600	
2 g	317-020-600	
5 g	317-030-600	
10 g	317-040-600	
20 g	317-050-600	
50 g	317-060-600	
100 g	317-070-600	
200 g	317-080-600	
500 g	317-090-600	
1 kg	317-110-600	
2 kg	317-120-600	
5 kg	317-130-600	



For weights ≤ 10 kg, OIML class E1 – M3

Case material: Aluminium protected, lined, suitable for single weights, KERN-Nr. 307, 316, 317, 326, 327, 337, 347, 357, 367

■ not suitable for cast iron weights

Aluminium protected box, lined

for individual weights, knob and compact shape, class E1 – M3

For weights	KERN	
10 kg	317-140-600	
20 kg	317-150-600	
50 kg	317-160-600	



For block weight ≥ 5 kg, OIML class F1 – M3

Case material: Aluminium protected, lined, suitable for block weights, KERN-Nr. 326, 336, 346, 356, 366

Aluminium protected case, lined

for individual weights F1 – M3

For weights	KERN	
5 kg	346-060-600	
10 kg	346-070-600	
20 kg	346-080-600	
50 kg	346-090-600	

Carrying cases/boxes for individual weight sets

Individual weight sets:

You can create your own "tailor-made" individual weight sets yourself. KERN will customise your own personal wooden box/plastic carrying case. The largest individual weight which will fit is given in the table.

Sample order:

Your individual weight set:

1 × 50 g, 2 × 100 g, 1 × 500 g, 2 × 1 kg, 1 × 2 kg.

The correct individual box is **KERN-Nr. 313-080-400** (plastic) or **KERN-Nr. 315-070-100** (wood, not lined)



Plastic case

for individual weight sets classes E1 - M3, not appropriate for cast iron weights

Largest possible weight	KERN	
≤ 500 g	313-050-400	
≤ 5 kg	313-080-400	

Wooden case

lined, for individual weight sets classes E1 - F1
* with side handles

Largest possible weight	KERN	
≤ 200 g	315-040-100	
≤ 1 kg	315-060-100	
≤ 2 kg	315-070-100	
≤ 5 kg*	315-080-100	
≤ 10 kg*	315-090-100	

Wooden case not lined, for individual weight set classes F2 - M3, not appropriate for cast iron weights
* with side handles

Largest possible weight	KERN	
≤ 200 g	335-040-200	
≤ 500 g	335-050-200	
≤ 1 kg	335-060-200	
≤ 2 kg	335-070-200	
≤ 5 kg*	335-080-200	
≤ 10 kg*	335-090-200	

Carrying cases for standard weight sets



Fig. shows
313-010-600

Aluminium protected case for safe storage and transportation under harsh industrial conditions.

Plastic case for weight sets

with standard denomination classes E1 - M3, not appropriate for cast iron weights

Largest possible weight	KERN	
≤ 500 g	313-052-400	
≤ 5 kg	313-082-400	

Aluminium protected case

for weight sets with standard denomination classes E1 - M2
*1 front handle; **2 side handles; ***no handle

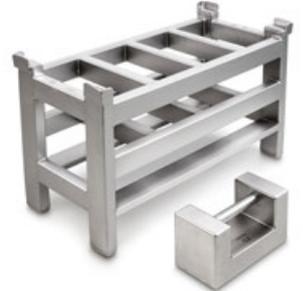
For weights	For class	KERN	
1 mg - 500 mg	E1 - M1	313-010-600*	
1 mg - 50 g	E1 - M1	313-020-600*	
1 mg - 100 g	E1 - M1	313-030-600*	
1 mg - 200 g	E1 - M1	313-040-600*	
1 mg - 500 g	E1 - M1	313-050-600*	
1 mg - 1 kg	E1 - M1	313-060-600*	
1 mg - 2 kg	E1 - M1	313-070-600**	
1 mg - 5 kg	E1 - M1	313-080-600***	
1 mg - 10 kg	E1 - M1	313-090-600***	
1 g - 50 g	E1 - M2	314-020-600*	
1 g - 100 g	E1 - M2	314-030-600*	
1 g - 200 g	E1 - M2	314-040-600*	
1 g - 500 g	E1 - M2	314-050-600*	
1 g - 1 kg	E1 - M2	314-060-600*	
1 g - 2 kg	E1 - M2	314-070-600*	
1 g - 5 kg	E1 - M2	314-080-600***	
1 g - 10 kg	E1 - M2	314-090-600***	

Test weights class M1

Weight containers for rectangular weights or other test weights, stainless steel glass bead blasted, adjusted to OIML class M1

Preconfigured weight containers for testing high-load floor scales, pallet scales, pallet truck scales, crane scales, etc. This can also be used for storing the weights. This means the weight container and the weights can be placed on the balance in one go, saving you time and money. The weight container is adjusted to OIML accuracy class M1. Other OIML accuracy classes are also available, please ask.

Weight of the weight container, OIML class M1	Tol +/- g	Possible equipment, rectangular weights, OIML class M1	Maximum total weight (weight container incl. weights)	Price (weight container excluding weights)
				KERN
20 kg	1,0	5 × 20 kg	120 kg	346-022-005
40 kg	1,5	8 × 20 kg	200 kg	346-042-008
50 kg	2,5	10 × 20 kg	250 kg	346-052-010
50 kg	2,5	4 × 50 kg	250 kg	346-055-004
50 kg	2,5	9 × 50 kg	500 kg	346-055-009
60 kg	3,0	8 × 50 kg and 2 × 20 kg	500 kg	346-065-009



Weight of the weight container, OIML class M1	Tol +/- g	Possible equipment, test weights, OIML class M1	Maximum total weight (weight container incl. weights)	Price (weight container excluding weights)
				KERN
20 kg	1,0	max. 10 × 10 kg or 5 × 20 kg	120 kg	347-022-005
40 kg	2,0	max. 16 × 10 kg or 8 × 20 kg	200 kg	347-042-008
50 kg	2,5	max. 20 × 10 kg or 10 × 20 kg	250 kg	347-052-010
60 kg	3,0	max. 22 × 20 kg	500 kg	347-062-022



Individual weight containers for rectangular weights or other test weights, calibrated to OIML class M1

Individual weight carriers for testing high capacity floor scales, pallet scales, pallet truck scales, crane scales, etc. This can also be used for storing the weights. This means the weight container and the weights can be placed on the scale in one go, saving time and money.

The weight container can be calibrated to OIML accuracy classes M1 – M3. On request, KERN will make you a “tailor-made” weight carrier to your specifications.

Example:

9 block weights	each 50 kg, class M1 =	450 kg
1 weight container	each 50 kg, class M1 =	50 kg
Total		= 500 kg

Weight of the weight container, OIML class M1	Price
	KERN
Individual weight container for rectangular weights	346-000-000
Individual weight container for test weights	347-000-000



Example illustration

DAkkS Calibration Service/ Verification service

The DAkkS (German accreditation body)

The DAkkS is the national accreditation body of the Federal Republic of Germany. According to Regulation (EC) No. 765/2008 and the Accreditation Body Act (AkkStelleG), the DAkkS acts in the public interest as the sole service provider for accreditation in Germany.

In order to be able to fulfil its sovereign accreditation tasks, the DAkkS was entrusted by the Federal Government. As an entrusted body, the DAkkS is subject to federal supervision.

Only an accredited calibration laboratory can issue a DAkkS calibration certificate. This defines not only the measuring method as well as the measuring result, but also gives information on tracing the test medium to national standards and the relevant uncertainty of measurement.

-
- > **You are certified to ...**
ISO 9001, QS 9000, GLP, GMP, TS16949
 - > **You need ...**
to control your measuring equipment
 - > **Our solution ...**
DAkkS calibration certificate; (traceability, measuring uncertainty, internationally recognised)
-

KERN – Precision is our business

The KERN calibration laboratory for electronic balances and weights has been accredited by DKD since 1994 and today is one of the most modern and best-equipped DKD calibration laboratories for balances, test weights and force measurement in Europe.

Thanks to the high level of automation, we can carry out DAkkS calibration of balances, test weights and force-measuring devices 24 hours a day, 7 days a week.

Do you have any further requests or questions on this matter? We would be pleased to help you or visit us on the web at www.kern-lab.com

DAkkS calibration

Why? DAkkS calibration is always necessary when checking equipment (balance or test weight) is to be used in a QM process (e.g. to ISO 9000ff, GS 9000, TS 16949, VDA 6.1, FDA, GLP, GMP, GMP etc.)

What? Any checking equipment in proper condition can be DAkkS calibrated

How? Determination of accuracy throughout the world by a laboratory which is accredited to DIN EN ISO 17025. Traceability to internationally recognised standards. The DAkkS calibration certificate confirms both the measurement characteristics of the checking equipment and the general requirements for the control of checking equipment.

Where? Internationally recognised – this is monitored by ILAC (International Laboratory Accreditation Cooperation) and e.g. DAkkS (German calibration service) in Germany

When? The operator control the use of checking equipment and periodic recalibration time intervals themselves

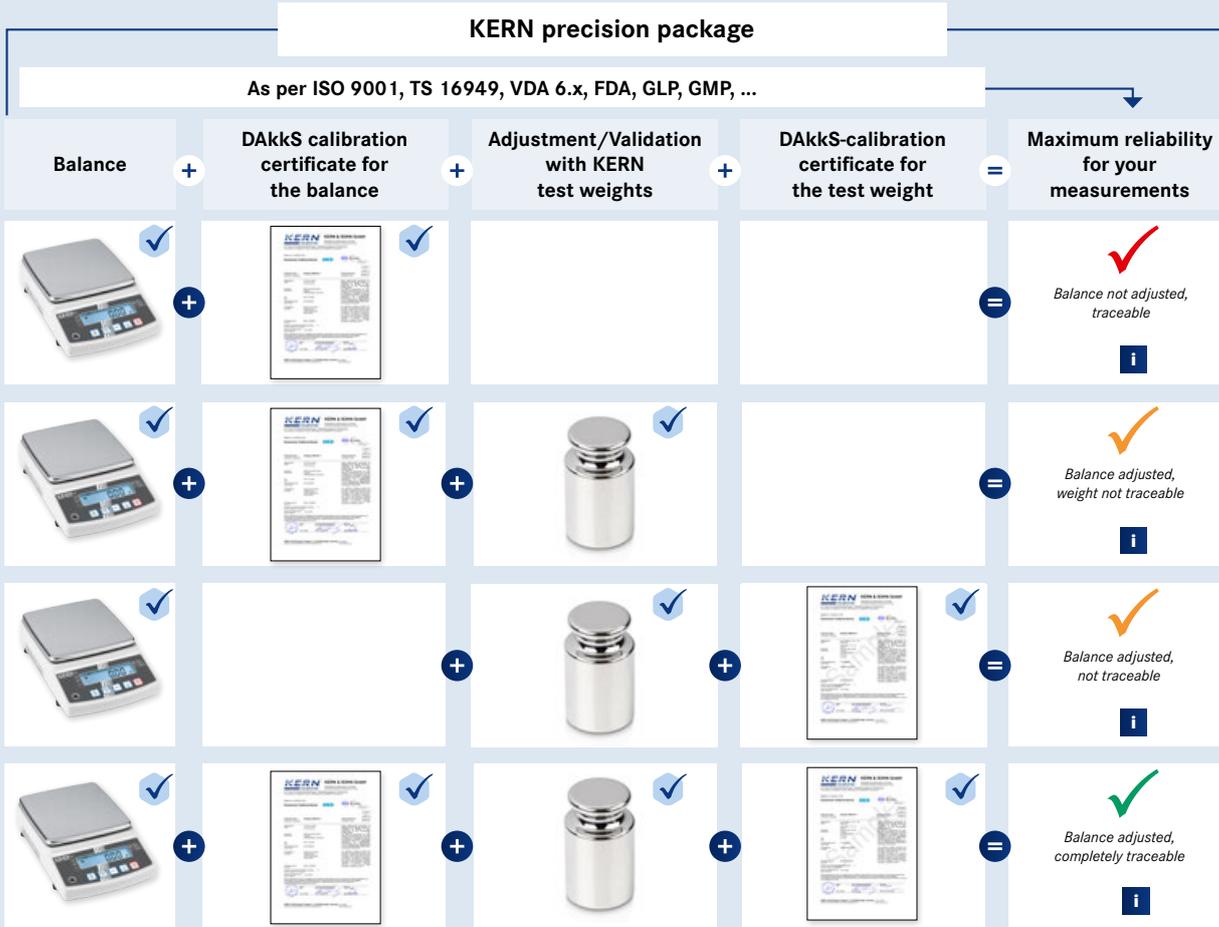
Range of services:

- DAkkS calibration of balances with a maximum load of up to 50.000 kg
- DAkkS calibration of weights in the range of 1 mg – 2.500 kg. Calibrations can be carried out in the following classes: E1, E2, F1, F2, M1, M2, M3
- DAkkS calibration of force gauges and force transducers
- Volume determination for weights of accuracy class E1
- Measuring of sensitivity (magnetic characteristics)
- Factory calibration in various sizes:
- Force (sensors and measuring devices), hardness (Shore, UCI, Leeb, etc.), thickness of coatings and walls, torque wrench testing devices, and much more
- Conformity assessments and recalibration of balances and weights at the KERN verification point, working closely with the verification authorities

And on top of all these services, we also offer additional services – see page 204/205.

Balance & weight in the quality management system

Do you already use all the modules of the KERN precision package for maximum accuracy and reliability of your balance?



Information & ordering:

kern-sohn.com/qmb

The KERN calibration laboratory (D-K-19408-01-00)

KERN has a highly-automated DAkkS laboratory with accreditation to DIN EN ISO/IEC 17025 in the field of balances, test weights and force measurement. By using the most modern calibration technology with high-end calibration robots in fully air-conditioned laboratories, the measurement uncertainty and process times are reduced to a minimum, and also the quality of the calibration is increased.

As an accredited and certified calibration service provider with decades of experience, KERN offers you an extensive range of services, which will leave no demand unfulfilled. The accreditation applies to the extent specified in the appendix to the certificate D-K-19408-01-00.

We offer the following services:

- Waagen:**
- ▶ DAkkS calibration up to 50 t
 - ▶ Minimum sample weight (in use)
 - ▶ Usage accuracy
 - ▶ Adjustment at the location of installation
 - ▶ Certificate of conformity
 - ▶ Equipment qualification:
 - > Installation qualification (IQ)
 - > Function qualification (OQ)
 - > Performance qualification (PQ)
 - > Maintenance qualification (MQ)
 - ▶ Verification

- Weights:**
- ▶ DAkkS calibration up to 2.5 t (OIML classes E1 – M3)
 - ▶ Volume determination for OIML class E1
 - ▶ Measuring of sensitivity (magnetic characteristics)
 - ▶ Verification

- Force measuring devices and force transducers:**
- ▶ DAkkS calibration up to 5 kN

- Factory calibration for:**
- ▶ Force measuring devices and force transducers ≤ 250 kN
 - ▶ Hardness
 - ▶ Layer thickness
 - ▶ Material thickness
 - ▶ Temperature of moisture analysers

Our commitment to satisfy our customers never stops. Perhaps this is one of the reasons why our roots can perhaps be traced so far back in history. **Discover the KERN route to success: fast - competent - reliable - versatile!**

The order process

- 1 You will receive a **reminder** that your test equipment is due or you will generate online a quotation for new or existing test equipment
- 2 Submission or collection of your test equipment
- 3 Initial inspection of your goods, to check that they are suitable for calibration, and are complete, etc.
- 4 You will get a detailed order confirmation
- 5 Our experts will carry out initial calibration
- 6 Checked for conformity with required tolerances and if required, any necessary actions which arise from this are carried out
- 7 Before these actions are carried out, we will contact you (in so far as no individual processing has been agreed with you beforehand)
- 8 After your approval the necessary actions will be implemented and the calibration will be completed
- 9 After that your test equipment will be returned to you without delay, together with the appropriate calibration certificates
- 10 We will monitor your recalibration periods and will send you a reminder about your next calibration, free of charge

Our service



► Reminder service

The continuous cyclic recalibration of your checking equipment is an integral part of the reliable management of test equipment. You can rely on us to support you, and we will remind you in time, free of charge, when the next recalibration is due. In addition, you have the option of managing your test equipment online by yourself (cf. 1, 10).

► Quote generator

You will be impressed by our price-to-performance ratio. Request a non-binding quotation or create it yourself to suit your specifications at www.kern-lab.com (cf. 1)

► Collection service

We will be pleased to arrange a pick up by our forwarding agent the goods from your premises. You only need to tell us the weight and dimensions of your package and leave the rest to us (cf. 2)

► Repair and reconditioning of balances and weights

KERN will get your weights back up to standard, regardless of the manufacturer. Whether it is adjustment, marking, sand blasting or lacquering - the aim here is compliance and long-term stability. Any repairs of balances and instruments which may be necessary can be carried out quickly and easily (cf. 5, 6)

► Individual processing

In order to avoid delays with future orders, we would be pleased to incorporate your individual requirements for future processing of such calibration results. Even for smaller issues such as the printing of calibration certificates (stapling, punching, double-sided) we can work to your requirements (cf. 8).

► Express service and dispatch

If you need a particularly fast service, you can use your DAkkS express service. You will receive your test equipment after only 2 days (cf. 9).

www.kern-lab.com – the central portal for everything you need to know about the extensive KERN calibration services

On our website you will always find the latest news and useful information about testing and measuring devices, calibration, legal metrology and expansions to our range of services. You will also find numerous online services on the website.

Database supported management of test equipment

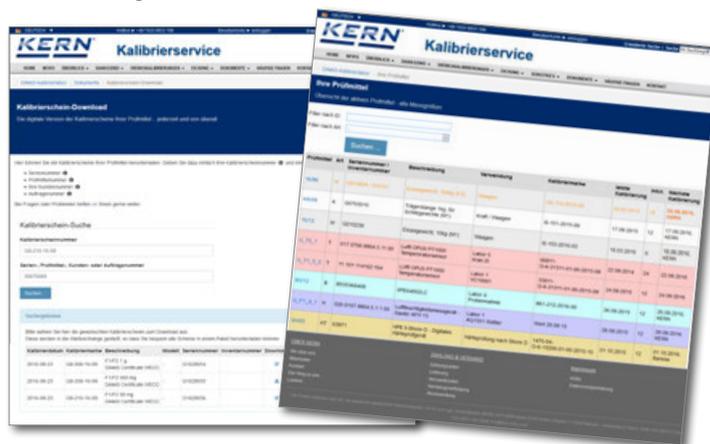
Information on your test equipment which has been calibrated by us is stored in our database. In this way it is possible to make trend calculations. You will therefore get an overview about the long-term stability and trend behaviour of your test equipment as well as the necessary recalibration period can easily be determined and specified.

Paperless documentation

So there is no administrative effort, we can handle all calibration documentation in a paperless process. From quotation, through to order confirmation, delivery note and invoice right up to calibration certificate, you will receive all documents by e-mail or you can retrieve them online. Would you prefer to receive your certificate or your invoice in paper form, for example? Of course this is not a problem either. We will send you everything you require by post.

Calibration certificate download

By using our download service you can easily download your calibration certificates as soon as the calibration work is complete and you will have access to them at any time in the future. Simply create your user account on www.kern-lab.com and you will never have to look for your certificates again.



DAkKS Calibration of balances

Any balance will only give correct results if it is checked regularly, i.e. calibrated correctly and adjusted when required. A balance is only a reliable measuring and checking tool if it is calibrated and this calibration is documented. The issued DAkKS calibration certificates are proof of the metrological traceability to national and international standards, as required by the DIN EN ISO 9000 and DIN EN ISO/IEC 17025 standards, amongst others. KERN recommends a recalibration period of one year. The standard does not give a defined recalibration period. KERN recommends that, with intensive (daily) use, you to recalibrate your balance every 6 months and at normal (weekly) use, every 12 months.

THE ADVANTAGES OF USING THE KERN ON-SITE CALIBRATION:

- + **Calibration on-site** at your premises in the field of use
- + **No risk of damage** during transportation
- + **Low downtime**
- + **Cross-brand servicing**, basic inspection and adjustment by a specialist
- + You tell us **when you would like us to come**
- + **Device training** for qualified users



a) KERN on-site calibration (we visit you)

In Germany, KERN has a close-knit network of KERN DAkKS calibration laboratory employees, who can carry out on-site calibration of balances up to 50 tonnes.

This on-site testing service is metrologically recommended, as your balance is in its field of use and can be calibrated without any possible transportation problems.

Lower downtime and personal contact with our expert are the major benefits of this service.

Preparatory maintenance work by agreement. Prices for on-site calibration on request.

You tell us when you would like us to come, giving us details of the balances to be tested. Our on-site DAkKS calibration team will then get in touch with you immediately and will discuss the process with you at your premises – it's straight forward and professional.

This KERN calibration service is also independent of the brand.

Please feel free to contact us at Phone +49 7433 9933-400 or E-Mail: testservices-onsite@kern-sohn.com

THE ADVANTAGES OF USING THE KERN IN-HOUSE CALIBRATION:

- + **Short calibration time:** Test time in the laboratory is only four working days
- + **Competence:** Calibration laboratory, which complies with the highest standards in the area of metrology
- + **Independent management** of the recalibration calendar for your individual measuring instrument is possible
- + **Cross-brand service:** Measuring devices from any manufacturer can be calibrated independently
- + **Repair:** Any necessary repairs can be carried out immediately, if you wish



b) Calibration at the KERN factory (you send your balance to us)

Recommended for new devices and for balances which can be affordably transported, as then there is no need for us to travel to carry out the calibration on-site. Repairs can be carried out at the same time, quickly and in full.

The process would be as follows:

- Day 1: Send your balance to the KERN calibration laboratory in Balingen.
- Day 2 to 3: Evaluation and calibration of your balance by our specialists.
- Day 4: After positive validation, your balance is returned.

Please feel free to contact us at Phone +49 7433 9933-400 or E-Mail: recalibration-balances@kern-sohn.com

KERN & SOHN GmbH
 Akkreditiertes Kalibrierlabor seit 1994.
 Accredited calibration laboratory since 1994.

Ihr Partner für Kalibrierdienstleistungen, Prüfmittelmanagement und Beratung.
 Your partner for calibration services, test equipment management and support.

Mitglied in / member of the
Deutschen Kalibrierdienst DKD **DAkKS**

Kalibrierschein Sample-2020-01/1
 Calibration Certificate

Gegenstand Analytierv Waage
 Object Analytical Balance

Hersteller KERN & SOHN GmbH
 Manufacturer Ziegelei 1
 72336 Balingen-Frommern

Typ ABT 120-SDM
 Type

Fabrikat/Serien-Nr. WX12345678
 Serial number

Auftraggeber Mustermann GmbH
 Customer Musterweg 42
 12345 Musterstadt
 Deutschland

Messergebnisse
 Measurement results

Zustand #1 Ursprungszustand / as found
 State

Temperatur zu Beginn / at the beginning
 Temperature 22,0 °C

1. Wiederholbarkeit / Repeatability

Messung / Measuring	Prüflast / Load	Waagenanzeige / Indication
No. 1	100 g	100.0002 g
No. 2	100 g	100.0003 g
No. 3	100 g	100.0004 g
No. 4	100 g	100.0004 g
No. 5	100 g	100.0004 g

Standardabweichung: $s = 0,00009$ g
 Standard deviation:

3. Richtigkeit / Error of indication

Messunsicherheit / Measuring uncertainty

Zustand / State #1 - (Ursprungszustand / as found, - / - / -)

Prüflast / Load	Abweichung / Error	Erneiterungs-faktor k / Coverage factor	Unsicherheit / Uncertainty	relative Unsicherheit / Rel. uncertainty
20 g	0,0001 g	2,37	0,00026 g	0,00129 %
50 g	0,0002 g	2,18	0,00029 g	0,00064 %
70 g	0,0003 g	2,05	0,00035 g	0,00048 %
100 g	0,0004 g	2,06	0,00034 g	0,00033 %
120 g	0,0005 g	2,02	0,00033 g	0,00028 %

Verwendungsgenauigkeit / Total usage accuracy

Diagramm der Verwendungsgenauigkeit / Graph of usage accuracy

7

8

DAkKS calibration certificate for balances (extract)

- 1 Official document
- 2 Item to be calibrated
- 3 Traceability, see page 217

- 4 Identification/Applicant
- 5 Metrological component
- 6 Uncertainty of measurement, see page 217

- 7 Application accuracy, see page 215
- 8 Minimum weight of sample (additional price)

To get reliable weighing results you need to have calibrated balances. KERN offers you an extensive calibration service for your balances – you have the choice:

Recalibration

- The recalibration schedule depends on the frequency of use, the conditions of use and the safety requirements.
- We would recommend that you recalibrate your balances every 6 months if they are used intensively, and every 12 months with normal use.
- The KERN calibration service is independent of the brand.



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19408-01-00
2022-01

Initial calibration and recalibration of balance at the KERN factory	KERN
Weighing capacity	
Analytical balances	
[Max] ≤ 5 kg	963-101
[Max] > 5 kg	963-102
Precision balances/Industrial scales	
[Max] ≤ 5 kg	963-127
[Max] > 5 kg – 50 kg	963-128
[Max] > 50 kg – 350 kg	963-129
[Max] > 350 kg – 1500 kg	963-130
[Max] > 1500 kg – 2900 kg ¹⁾	963-131
[Max] > 2900 kg – 6000 kg ¹⁾	963-132
[Max] > 6000 kg – 12000 kg ¹⁾	963-133
Hanging scales/Crane scales	
[Max] ≤ 5 kg	963-127H
[Max] > 5 kg – 50 kg	963-128H
[Max] > 50 kg – 350 kg	963-129H
[Max] > 350 kg – 1500 kg	963-130H
[Max] > 1500 kg – 2900 kg	963-131H
[Max] > 2900 kg – 6000 kg	963-132H
[Max] > 6000 kg – 12000 kg ³⁾	963-133H
Preparation for recalibration (cleaning, adjustment, function test)	969-003R
Additional services	
Minimum weight of sample (for details see p. 206)	969-103
Additional measurement points (as part of the weighing test)	963-140
Additional measurement points (as part of the repeatability testing)	963-140
DAkKS Express service with delivery time 48 hours (only on initial purchase, details see p. 210)	962-116
Express shipping: Express supplement for guaranteed delivery on the next working day (if ready for shipment before 12:00 noon)	962-115 <small>(in GER only other countries on request)</small>

- 1) Floor scales & axle load scales only (Price per weighing panel). Please ask for further details.
- 2) On request
- 3) Processing time 4 working days
- 4) Processing time 15 working days

Minimum weight of sample (in use)

What is the lightest item you can weigh on your balance, while still achieving accurate and reliable weighing results? What exactly is the limit?

The KERN minimum sample weight protocol accounts for the established minimum sample weight of your balance and its location of installation and use with the relative measuring uncertainty. With various safety coefficients and required weighing accuracy (process accuracy), depending on standard or quality-related requirements on the balance being used.

The higher the selected safety coefficient, the higher the safety when using the balance in a particular process. Typical perturbations when using the balance e.g. small fluctuations in temperature are taken into account. In easily predictable conditions in a professional environment of use, KERN recommends a safety coefficient of 3. For critical processes, a correspondingly higher factor should be selected. The minimum sample weight protocol contains a diagram as well as a table, from which you can ascertain the minimum sample weight for your balance, depending on the process.

Adjustment at the location of installation

Why?

Adjustment at the location of installation is necessary, as the measuring results of balances depend on the local gravitational force (gravitational acceleration) and therefore depend on the location of use. KERN can carry this out just before shipping at the factor, individually to suit the location of installation.

What are the advantages of carrying out adjustment at the location of installation?

- The balance gives reliable measurement results at the location of installation.
- No time-consuming on-site adjustment necessary.
- You do not need a Service Engineer or any additional weights.
- The balance is ready for immediate use.

Pricing table for adjustment at the location of installation

Weighing capacity	KERN	
[Max] ≤ 5 kg	961-247	
[Max] > 5 - 50 kg	961-248	
[Max] > 50 - 350 kg	961-249	
[Max] > 350 - 1500 kg	961-250	
[Max] > 1500 - 2900 kg	961-251	
[Max] > 2900 - 6000 kg	961-252	
[Max] > 6000 - 12000 kg	961-253	

For adjustment to the location of installation you need the value for gravitational acceleration at the location of installation, which KERN can calculate using the point of use. The procedure is suitable for balances with a resolution of <math><60,000\text{ d}</math>. For higher resolutions we recommend a balance with an internal adjusting weight or adjustment with a calibrated adjusting weight at the location of installation.

Certificate of conformity

With a certificate of conformity you get a statement about whether the balance meets your defined requirements.

In conjunction with a DAkkS calibration certificate it serves as documented proof that the balance fulfils the required process demands. When doing this the process owner for the balance can select from different temperature specifications – depending on its individual requirements:

Conformity evaluation on the basis of the:	KERN		
Usage accuracy*	relative absolute	969-511 969-512	
Calibration results*	relative absolute	969-513 969-514	
Measurements as manufacturer or customer specification	Foreign device Customer specifications KERN devices	969-515 969-516 969-517	

relative = % / absolute = g

*as attachment to the DAkkS calibration certificate (Details see www.kern-lab.com)

Example for absolute customer tolerance (absolute) (Item no. 969-511):

No.	Tare	Load	Display	Deviation	Uncertainty	Customer tolerance	Conformity ¹⁾
1	0 g	500 g	500,00 g	0,00 g	± 0,013 g	± 0,05 g	☑
2	0 g	1000 g	1000,00 g	0,00 g	± 0,015 g	± 0,05 g	☑
3	0 g	1500 g	1500,01 g	0,01 g	± 0,017 g	± 0,05 g	☑
4	0 g	2000 g	2000,01 g	0,01 g	± 0,020 g	± 0,10 g	☑
5	0 g	3000 g	3000,02 g	0,02 g	± 0,022 g	± 0,10 g	☑

1) Evaluation criteria: $|[\text{Deviation}]| + [\text{extended measuring uncertainty}] \leq [\text{tolerance}]$

Documented quality of your balances in the log book

Consistently high product quality requires the use of measuring and test equipment that provides comprehensible, consistent and reproducible results. Hence, quality management systems require that measuring and test equipment produces a detailed traceable description and documentation of calibration results and conformity statements. Work not documented is work not done.

Equipment qualification is documentary evidence that a equipment is suitable for the intended purpose and is working faultlessly. A balance log book is used to record all activities and results required for the qualification and monitoring of balances during routine operation. This includes the installation and commissioning of the balances, routine tests, maintenance as well as the recording of special events (failures, repairs, change of location).

The structure of the balance log book is based on the qualification process of the balance. The requirements for the qualification system such as DIN EN ISO 9001, DIN EN ISO/IEC 17025, GLP/GMP, VDA must be taken into account. The log book supports the user in his/her daily work with the balance and is meant to serve as necessary evidence during inspections and audits. The responsibility for maintaining the log book and its appropriate use is to be borne by the user.

Our proposal: Count on our support!

KERN offers this qualification concept throughout. Our validation services are carried out on the spot by technicians of our calibration laboratory and comprise among other things: installation, measurement test inclusive DAkks calibration certificate as well as records in your qualification log book.

We give you advice already when selecting a new device, for example KERN ADB/ADJ, ALS/ALJ, ABS/ABJ, ACJ, ABT, ABP, PLS/PLJ, PNS/PNJ, EG-N, PBS/PBJ, PES/PEJ, about the options of device qualification, as required and will be happy to set up an appointment for qualification at the place of installation. We offer individual calibration and maintenance agreements for the periodically required requalification.

Further information can be found at www.kern-lab.com



Installation qualification (IQ)

All steps to be taken for the installation and commissioning of the equipment are described in detail in the installation qualification. These include among others:

- checking for completeness of delivery and assurance that the delivered equipment meets the required specifications
- a description of the ambient conditions at the place of installation
- proper installation and assurance that the equipment is ready for operation after installation
- documentation of equipment configuration and equipment settings
- Recording and installation of connected peripherals units



Function qualification (OQ)

The operational qualification describes the metrological test performed for the balance at the place of installation. In the course of this all parameters that define the efficiency of a measurement will be checked. Functional qualification is carried out with the help of a standard operating procedure (SOP) and recorded in a calibration certificate. The OQ must be carried out by trained staff with the help of qualified aids (such as certified weights that are traceable to an approved standard). Briefing / training of users must be assured and recorded in the OQ.



Performance qualification (PQ)

The PQ represents documented evidence that the balance or weighing system functions in the selected application as intended. This will be assured by a qualification test of the equipment under real conditions with respect to its surroundings and the problem definition (such as traceable data transmission). If the balance or weighing system is "merely" to be used for weighing it will not be necessary to carry out a PQ as the ability to function has already been proven during the metrological test (OQ).



Maintenance qualification (MQ)

The periodical maintenance, cleaning work and complete metrological test of the balance/weighing system is documented in the MQ by a trained authorised engineer. The results are documented on a DAkks calibration certificate. Maintenance is carried out with the help of a maintenance schedule.



If you are interested in a training for equipment qualification, please feel free to contact us at **+49 7433 9933-400** or **testservices-onsite@kern-sohn.com**

KERN & SOHN GmbH
KERN CALIBRATION
 Akkreditiertes Kalibrierlabor seit 1994.
 Accredited calibration laboratory since 1994.

Ihr Partner für Kalibrierdienstleistungen, Prüfmittelmanagement und Beratung.
 Your partner for calibration services, test equipment management and support.

Mitglied im / member of the
Deutschen Kalibrierdienst DKD **DAkKS**

Sample
 D.K. 19408-01-00
 2020-01

Kalibrierschein Sample-2020-01/1 **1**
 Calibration certificate

Kalibrierzeichen
 Calibration mark

Gegenstand Gewichtssatz, 1 mg - 1 kg **2**
 Klasse E2
 Set of weights, 1 mg - 1 kg
 Class E2

Hersteller KERN & Sohn GmbH
 Ziegelei 1
 D-72336 Balingen
 Germany **3**

Typ 313-052 **4**

Fabrikat/Serien-Nr. G123456789

Auftraggeber Mustermann GmbH

Auftragsnummer 2020-123456789

Ort der Kalibrierung: Kalibrierlaboratorium KERN
 Calibration - Laboratory KERN

Umgebungsbedingungen: Die Kalibrierung wurde bei folgenden Umgebungsbedingungen ausgeführt.
 The calibration was carried out under the following ambient conditions:

	von from	bis to	Unsicherheit uncertainty
Temperatur (°C) temperature	22,9	24,1	0,1
rel. Luftfeuchte (%) relative humidity	48,5	53,4	2,0
Luftdruck (hPa) air pressure	942,5	948,5	0,3

Magnetische Eigenschaften: Der Hersteller hat bestätigt, dass die Gewichtsstücke die magnetischen Eigenschaften gemäß R111:2004 enthalten.
 The manufacturer has confirmed the compliance of the magnetic properties of the weight pieces with the OIML R111:2004.

Referenzgewichte: 123-D-K-19408-01-00-2019-05

Material / angenommene Dichte:

Nennwert nominal value	Dichte density	Unsicherheit	Material	Form
1 mg - 500 mg	7950 kg/m³	140 kg/m³	Edelstahl Stainless steel	Draht Wire
1 g - 1 kg	8000 kg/m³	100 kg/m³	Edelstahl Stainless steel	Knopf Cylindrical form

Messergebnisse:

Nennwert nominal value	Kennzeichnung marking	konventioneller Wägwert conventional mass	Unsicherheit #2 uncertainty	Fehlergrenze max. perm. error	Klasse* class*
1 mg		1 mg + 0,0010 mg	0,0020 mg	± 0,0060 mg	E2 ✓
2 mg		2 mg + 0,0005 mg	0,0020 mg	± 0,0060 mg	E2 ✓
2 mg	*	2 mg + 0,0016 mg	0,0020 mg	± 0,0060 mg	E2 ✓
5 mg		5 mg + 0,0010 mg	0,0020 mg	± 0,0060 mg	E2 ✓
10 mg		10 mg + 0,0009 mg	0,0020 mg	± 0,0060 mg	E2 ✓
20 mg		20 mg - 0,001 mg	0,003 mg	± 0,010 mg	E2 ✓
20 mg	*	20 mg + 0,001 mg	0,003 mg	± 0,010 mg	E2 ✓
50 mg		50 mg + 0,001 mg	0,004 mg	± 0,012 mg	E2 ✓
100 mg		100 mg + 0,001 mg	0,005 mg	± 0,016 mg	E2 ✓
200 mg		200 mg + 0,002 mg	0,006 mg	± 0,020 mg	E2 ✓
200 mg	*	200 mg + 0,003 mg	0,006 mg	± 0,020 mg	E2 ✓
500 mg		500 mg + 0,005 mg	0,008 mg	± 0,025 mg	E2 ✓
1 g		1 g + 0,002 mg	0,010 mg	± 0,030 mg	E2 ✓
2 g		2 g + 0,002 mg	0,013 mg	± 0,040 mg	E2 ✓
2 g	*	2 g + 0,002 mg	0,013 mg	± 0,040 mg	E2 ✓
5 g		5 g + 0,010 mg	0,016 mg	± 0,050 mg	E2 ✓
10 g		10 g - 0,007 mg	0,020 mg	± 0,060 mg	E2 ✓
20 g		20 g + 0,005 mg	0,026 mg	± 0,080 mg	E2 ✓
20 g	*	20 g + 0,015 mg	0,026 mg	± 0,080 mg	E2 ✓
50 g		50 g + 0,02 mg	0,03 mg	± 0,10 mg	E2 ✓
100 g		100 g + 0,01 mg	0,05 mg	± 0,16 mg	E2 ✓
200 g		200 g + 0,05 mg	0,10 mg	± 0,30 mg	E2 ✓
200 g	*	200 g - 0,00 mg	0,10 mg	± 0,30 mg	E2 ✓
500 g		500 g + 0,10 mg	0,26 mg	± 0,80 mg	E2 ✓
1 kg		1 kg + 0,1 mg	0,5 mg	± 1,6 mg	E2 ✓

* Bewertung der Klasse bzw. der Fehlergrenze (wenn keine Klassenangabe vorhanden ist) bezieht sich nur auf den konventionellen Wägwert.
 The assessment of the class / the max. perm. error (if no class assessment is given) only refers to the conventional mass.

Angaben ist die erweiterte Messunsicherheit, die sich aus der Standardunsicherheit durch Multiplikation mit dem Erweiterungsfaktor #2 ergibt. Sie wurde gemäß EA-402 M: 2013 ermittelt. Der Wert der Messgröße liegt mit einer Wahrscheinlichkeit von 95% im angegebenen Wertintervall.
 The extended measurement uncertainty was determined by multiplying the standard uncertainty with the expansion factor #2. It was determined according to EA-402 M: 2013. The value of the measurand lies with a probability of 95% in the stated value interval.

Traceable KERN test weights –

Calibration of test weights

Calibrated measuring equipment requires calibrated checking equipment. For balances, these are calibrated test weights, also called “standard weights”.

KERN will calibrate your test weights

- In all classes with permissible error limits E1–M3 according to OIML R111:2004 (for tolerance tables, see page 180), in sizes 1 mg to 2500 kg.
- With free nominal value
- Newton (N)
- Independent of design (special designs)

The advantages of using the KERN in-house calibration

You send your test weights to us.

- Excellent price performance ratio
- The quickest processing time
 - DAkKS standard service: 4 working days
 - DAkKS express service: 48 hrs (new weights)
- The most modern calibration methods with robot controlled comparators allow the most accurate calibration results and fastest throughput time
- KERN DAkKS calibration certificates are internationally recognised
- A calibration service which is independent of the brand
- KERN also reconditions existing customer weights (e.g. cleaning or readjustment)
- On request, we can also provide a pick-up and collection service with our parcel service

The advantages of using the KERN on-site calibration

We visit you.

We would be pleased to visit you within Germany and carry out the calibration of your reference standards to OIML classes M1–M3, 10 kg–2500 kg with permissible error limits, using our mobile MACOS system. Minimized downtime of your checking equipment and direct contact with our expert are the major benefits of this service. Price on request.

Recalibration

- The recalibration schedule depends on the frequency of use, the conditions of use and the safety requirements
- In terms of standardisation, no particular recalibration interval is specified
- We would recommend that you recalibrate your test weights every six months if they are used intensively, and every 12 months with normal use
- We would be pleased to monitor your recalibration schedule

DAkKS calibration certificate for test weights (extract).

For more details on our calibration service and other useful information, please see the internet at www.kern-lab.com

- 1 Official document
- 2 Item to be calibrated
- 3 Traceability, see page 217
- 4 Identification/Applicant
- 5 Environmental conditions
- 6 Metrological component
- 7 Conventional mass
- 8 Uncertainty of measurement, see page 216

Recalibration price of test weights (DAkkS calibration)

Class acc. →	E1 with volume determination		E1 without volume determination		E2		F1/F2 * F2 only		M1/M2/M3	
Nominal value ↓	KERN		KERN		KERN		KERN		KERN	
1 mg	-		962-251R		962-351R		962-451R		962-651R	
2 mg	-		962-252R		962-352R		962-452R		962-652R	
5 mg	-		962-253R		962-353R		962-453R		962-653R	
10 mg	-		962-254R		962-354R		962-454R		962-654R	
20 mg	-		962-255R		962-355R		962-455R		962-655R	
50 mg	-		962-256R		962-356R		962-456R		962-656R	
100 mg	-		962-257R		962-357R		962-457R		962-657R	
200 mg	-		962-258R		962-358R		962-458R		962-658R	
500 mg	-		962-259R		962-359R		962-459R		962-659R	
1 g	963-231		962-231R		962-331R		962-431R		962-631R	
2 g	963-232		962-232R		962-332R		962-432R		962-632R	
5 g	963-233		962-233R		962-333R		962-433R		962-633R	
10 g	963-234		962-234R		962-334R		962-434R		962-634R	
20 g	963-235		962-235R		962-335R		962-435R		962-635R	
50 g	963-236		962-236R		962-336R		962-436R		962-636R	
100 g	963-237		962-237R		962-337R		962-437R		962-637R	
200 g	963-238		962-238R		962-338R		962-438R		962-638R	
500 g	963-239		962-239R		962-339R		962-439R		962-639R	
1 kg	963-241		962-241R		962-341R		962-441R		962-641R	
2 kg	963-242		962-242R		962-342R		962-442R		962-642R	
5 kg	963-243		962-243R		962-343R		962-443R		962-643R	
10 kg	963-244		962-244R		962-344R		962-444R		962-644R	
20 kg	963-245		962-245R		962-345R		962-445R		962-645R	
50 kg	963-246		962-246R		962-346R		962-446R		962-646R	
100 kg	-		-		-		962-591R*		962-691R	
200 kg	-		-		-		962-592R*		962-692R	
500 kg	-		-		-		962-593R*		962-693R	
1000 kg	-		-		-		-		962-694R	
2000 kg	-		-		-		-		962-695R	
1 mg-500 mg	-		962-250R		962-350R		962-450R		962-650R	
1 mg-50 g	963-201		962-201R		962-301R		962-401R		962-601R	
1 mg-100 g	963-202		962-202R		962-302R		962-402R		962-602R	
1 mg-200 g	963-203		962-203R		962-303R		962-403R		962-603R	
1 mg-500 g	963-204		962-204R		962-304R		962-404R		962-604R	
1 mg-1 kg	963-205		962-205R		962-305R		962-405R		962-605R	
1 mg-2 kg	963-206		962-206R		962-306R		962-406R		962-606R	
1 mg-5 kg	963-207		962-207R		962-307R		962-407R		962-607R	
1 mg-10 kg	963-208		962-208R		962-308R		962-408R		962-608R	
1 g-50 g	963-215		962-215R		962-315R		962-415R		962-615R	
1 g-100 g	963-216		962-216R		962-316R		962-416R		962-616R	
1 g-200 g	963-217		962-217R		962-317R		962-417R		962-617R	
1 g-500 g	963-218		962-218R		962-318R		962-418R		962-618R	
1 g-1 kg	963-219		962-219R		962-319R		962-419R		962-619R	
1 g-2 kg	963-220		962-220R		962-320R		962-420R		962-620R	
1 g-5 kg	963-221		962-221R		962-321R		962-421R		962-621R	
1 g-10 kg	963-222		962-222R		962-322R		962-422R		962-622R	

Additional costs for preparation, overhaul and adjustment before the calibration	KERN	
Preparation of weights (e.g. cleaning, etc.)		
Single weight	969-001R	
Weight set	969-002R	
Subsequent services are carried out after confirmation		
Continued overhaul of weights (e.g. wet-cleaning, markings, repair, special packaging, adjustment E1 (DAkkS only), E2 ...)	969-005R	
Adjustment, per weight only available for weights with adjustment chamber (F1-M3)	969-010R	
Second calibration after adjustment or substitution, per weight		
Class E1	969-210R	
Class E1 incl. volume determination	969-211R	
Class E2	969-310R	
Class F1/F2	969-410R	
Class M1-M3	969-610R	
Testing of magnetic properties according to OIML R 111:2004, per weight	961-115(R)	
Calibration of NON-OIML test weights, additional price per weight	-	

KERN DAkkS Express Service	
DAkkS standard service Class E2-M3	4 working days
DAkkS standard service Class E1, 1 mg-500 mg, and recalibration 1 g-10 kg with a known volume	10 working days
Class E1, ≥ 1 g, incl. volume determination (new weights)	15 working days



DAkkS Express service in 48 hours
except for class E1

- Urgent order is received at KERN by 12:00 noon at the latest
- Ready for shipping at KERN within two working days, at 12:00 noon
- Return by standard parcel service or express shipping (Costs and processing time on request)
- Additional cost for DAkkS Express Service, for each KERN test weight KERN KERN 962-115
- For Express shipping, see page 206